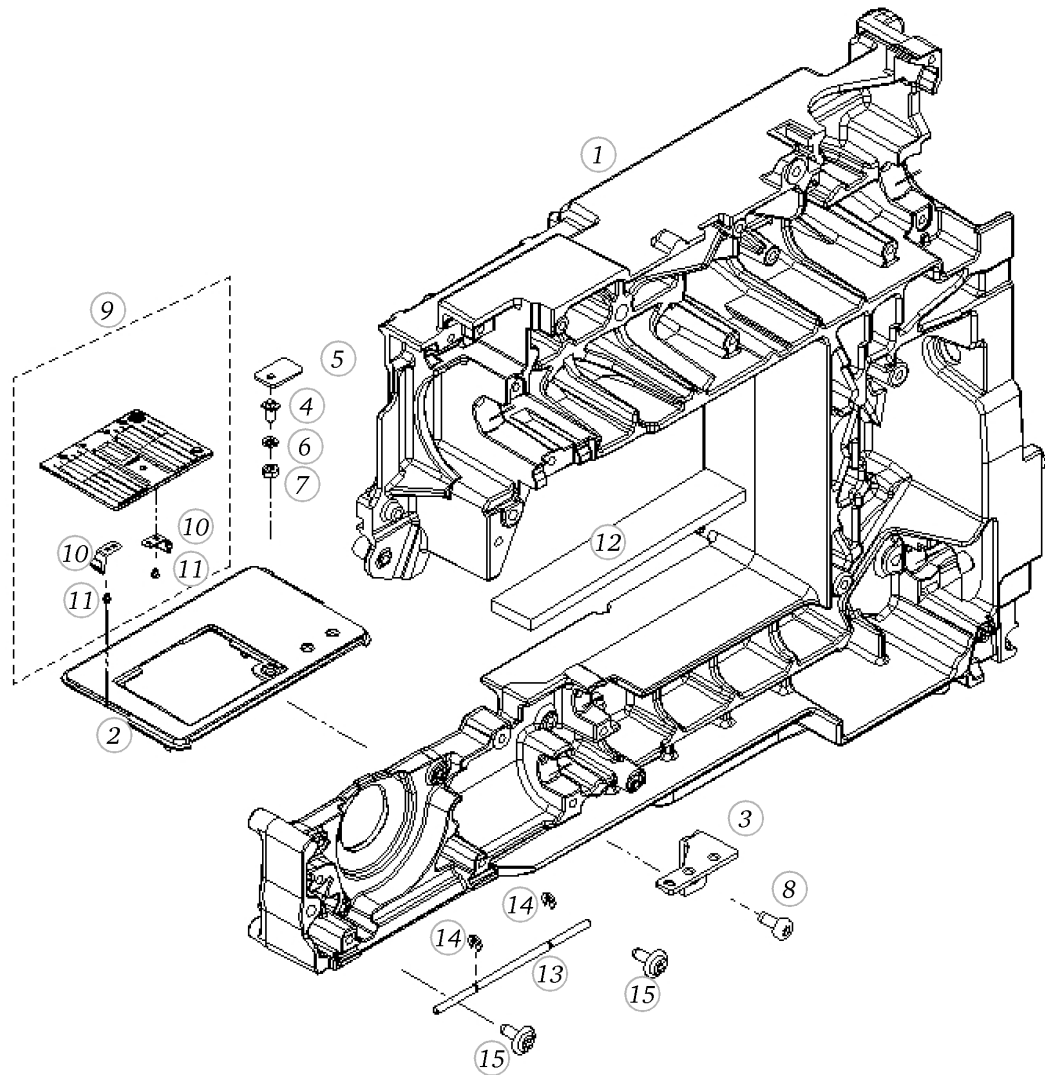




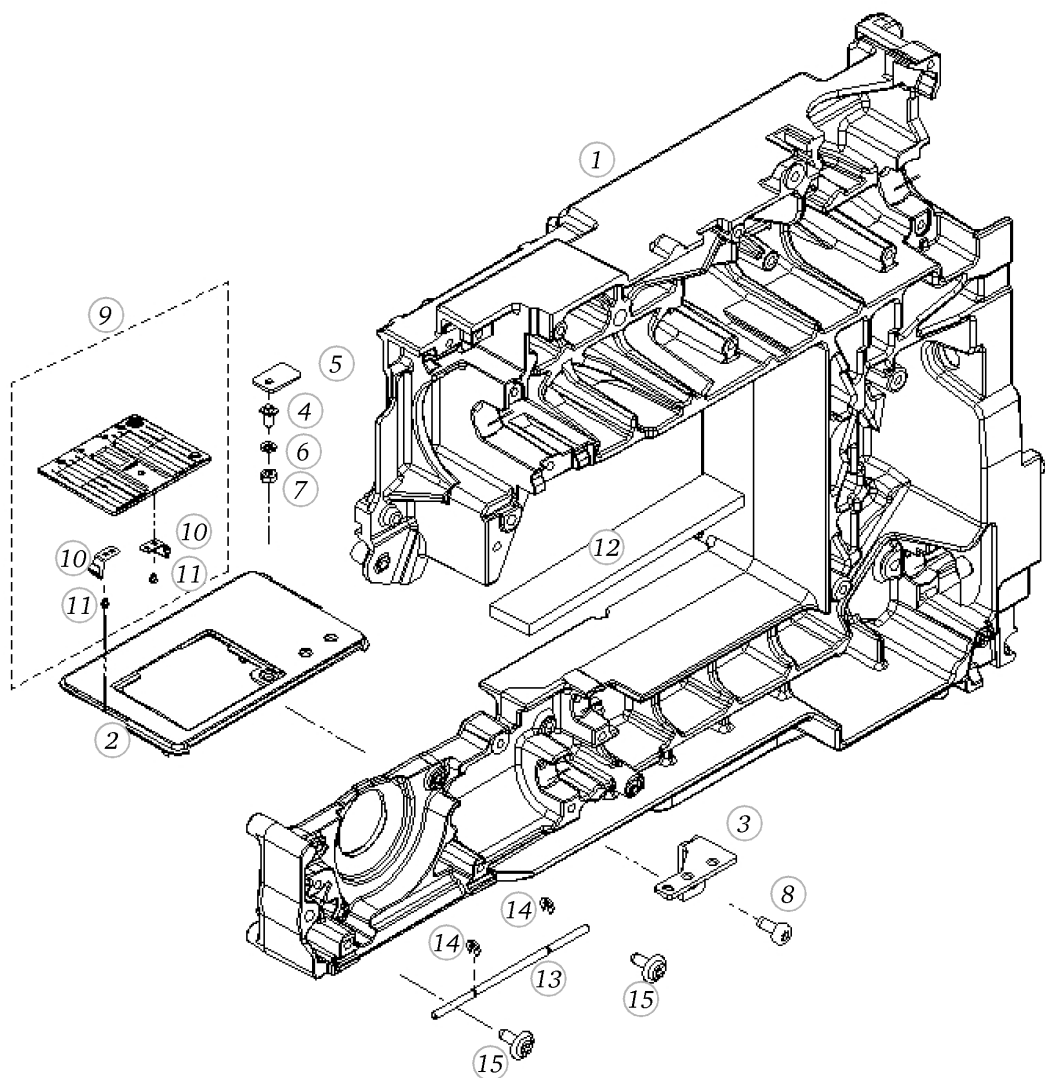
Spare Parts

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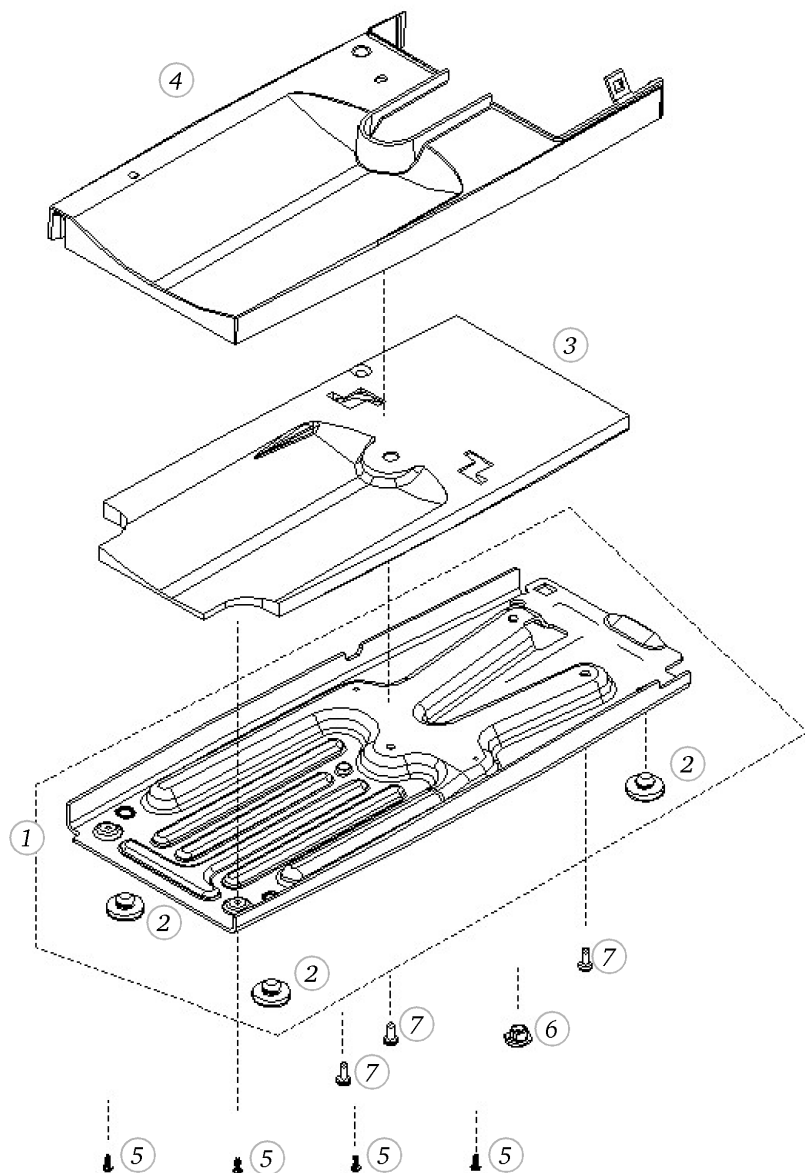
Pos	Item number	Description
1	0309645100	CHASSIS MACHINED
2	0300975101	STITCH PLATE FRAME
3	0310295100	METAL SUPPORT
4	0026045200	SPECIAL BOLT
5	0010475101	PRESSURE PLATE
6	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
7	22502313++	HEXAGONAL NUT
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0310517001	STITCHPLATE/STANDARD CPL
9	0335467103	STITCHPLATE/STANDRAD CPL
10	0078755200	Clip
10	0078755300	Clip
11	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
12	0316405000	BUFFER FOR FREE ARM A=115
13	0078795100	AXLE
14	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
15	0078885043	Button Head Screw Torx Dt M4x10

Chassis (Millimeter)



Pos	Item number	Description
1	0309645100	CHASSIS MACHINED
2	0300975101	STITCH PLATE FRAME
3	0310295100	METAL SUPPORT
4	0026045200	SPECIAL BOLT
5	0010475101	PRESSURE PLATE
6	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
7	22502313++	HEXAGONAL NUT
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0335467003	STITCHPLATE/STANDRAD-CPL
9	0335467103	STITCHPLATE/STANDRAD CPL
10	0078755200	Clip
10	0078755300	Clip
11	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
12	0316405000	BUFFER FOR FREE ARM A=115
13	0078795100	AXLE
14	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
15	0078885043	Button Head Screw Torx Dt M4x10

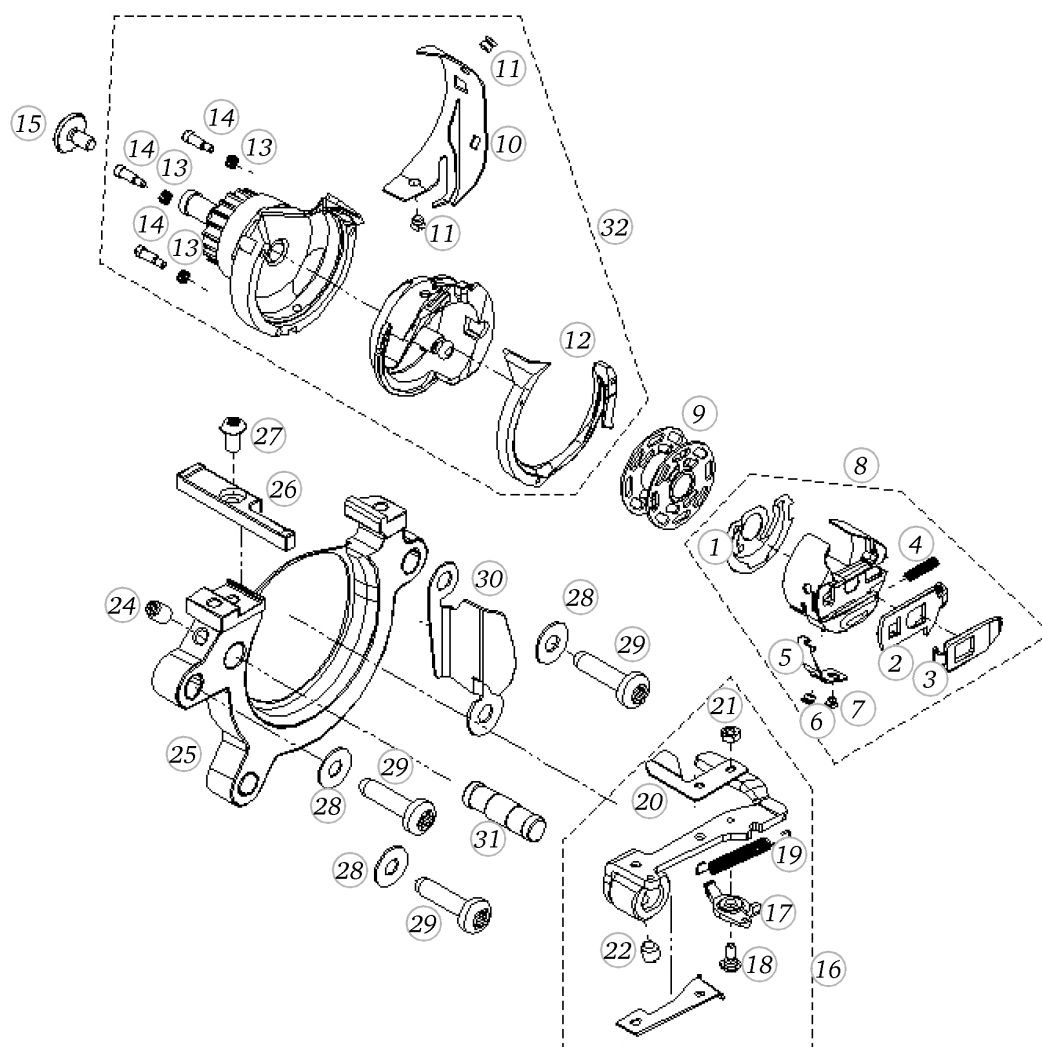
Base plate



Pos	Item number	Description
1	0310057000	BASEPLATE ASSEM
2	0003445000	RUBBER FOOT
3	0316125200	INSULATION MAT
4	0309165300	BASEPLATE COVER
5	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
6	0003597000	Adjusting Nut Cpl
7	0078865054	SCREW TORX DUOTAPTITE

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Hook driver

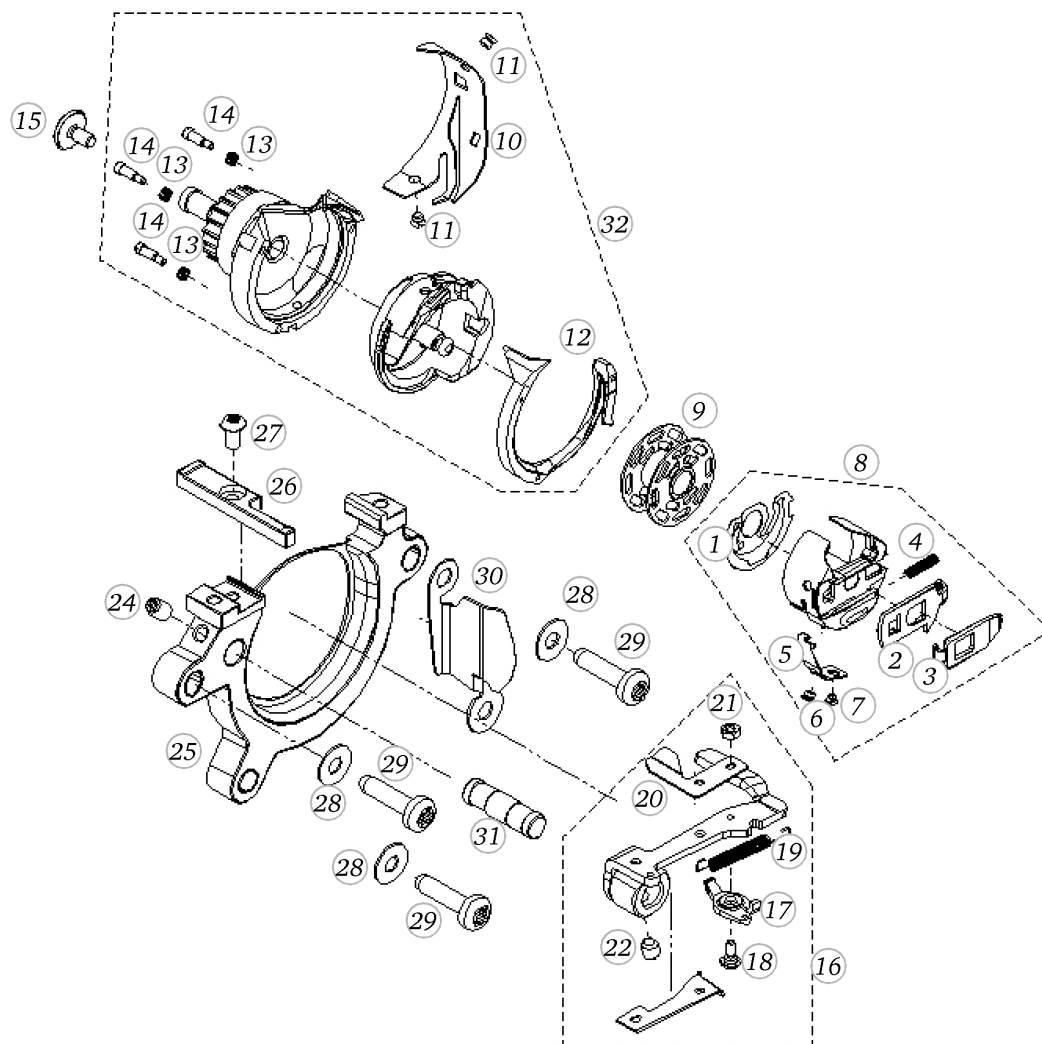


Pos	Item number	Description
1	0060695310	STOP SPRING C
2	0031575110	BOBBIN CASE LATCH
3	0031585110	BOBBIN CASE LATCH
4	0310065000	SPRING
5	0063105210	SPRING C
6	0063115010	SCREW C
7	0063425040	SCREW-G
7	0362115000	TENSION SPRING FAST. SCREW M-C
8	0060687810	BOBBIN CASE CPL.
9	0060265300	BOBBIN METAL
10	0306845200	THREAD PROTECTION
11	0023845211	SCREW
12	0307335000	THREAD DEFLECTOR
13	0023865100	SPRING
14	0069105000	SCREW
15	0017205200	LOW-HEAD-SCREW-M3
15	0017205300	Thru Head Screw
16	0328037000	BOBBIN CASE STOP SPARE PART
17	0023945100	SUPPORT
18	0023955200	cylindrical screw
19	0023935000	SPRING
20	0322075000	LOOP GUIDANCE PLATE
21	22500223++	Hex Nuts 0,8d M2 DIN934 - BN109 Art-No. 1088221
22	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
24	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
25	0309347000	NEEDLE PLATE SUPPORT
26	0310285000	NEEDLE PLATE SUPPORT
27	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
28	22953723++	Washer d4.1xD10xs0.5
29	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615

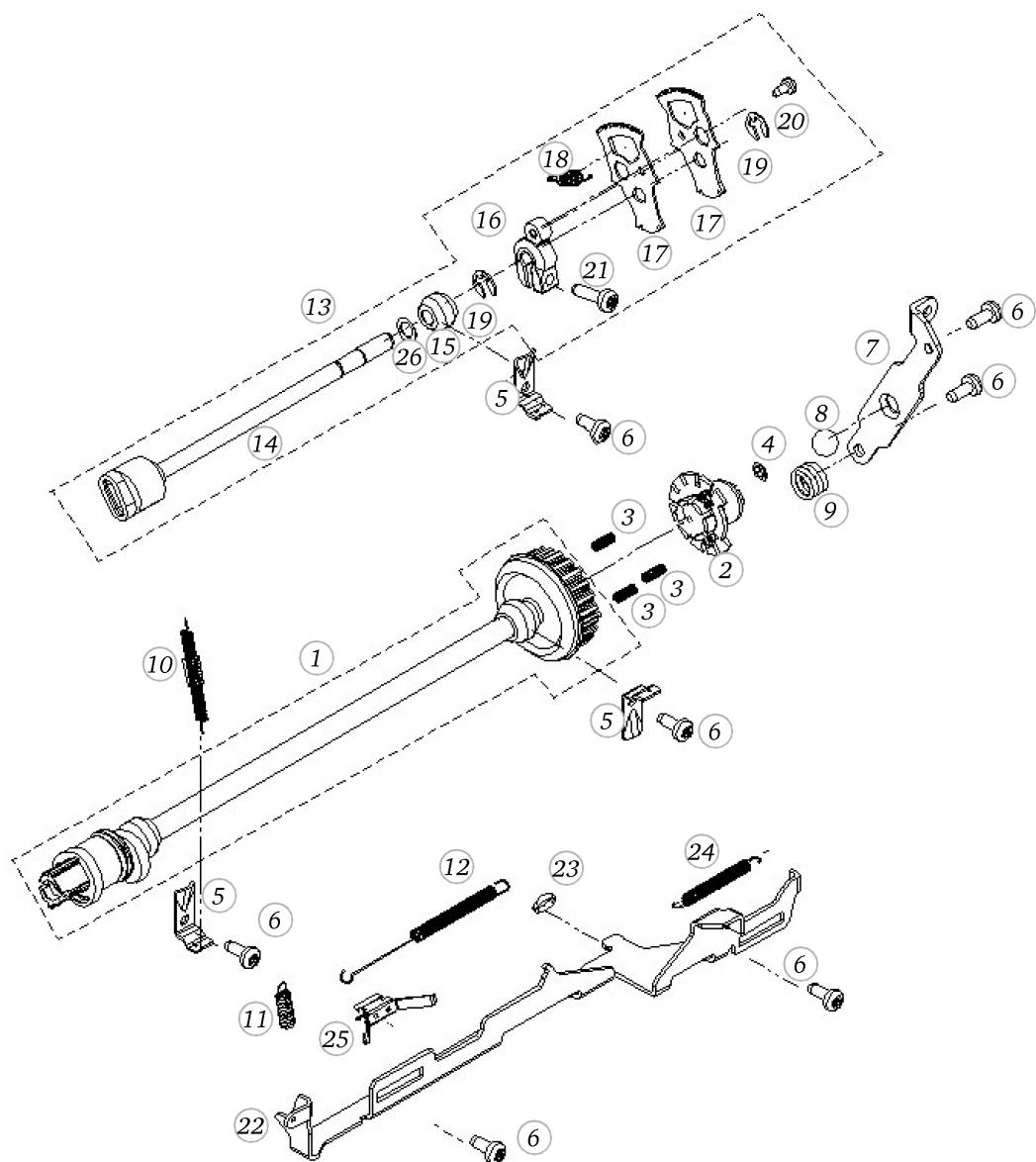
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Hook driver

Pos	Item number	Description
30	0314545000	COVER PLATE
31	0320055200	BOLT
32	0060767203	ROTARY HOOK CPL. 9MM
32	0060767703	ROTARY HOOK CPL.9MM

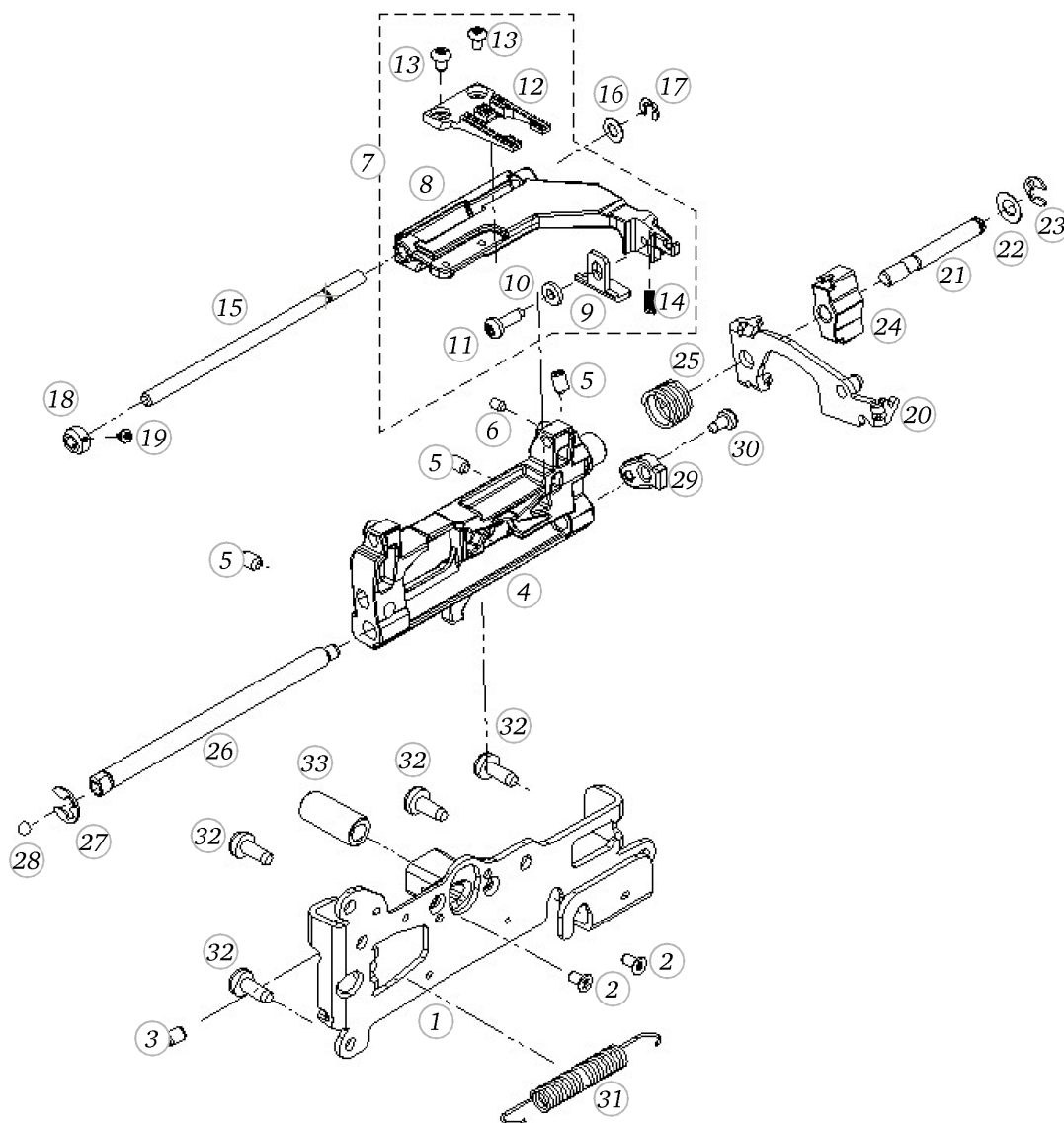


Feed regulation



Pos	Item number	Description
1	0310577000	BASE SHAFT PREM
2	0048305000	CARRIER
3	0049645000	SPRING
4	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
5	0078715200	FIXATION PIECE
6	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
7	0048285200	THRUST BEARING PLATE
8	0011695003	ball G40 dm10
9	0303625000	SPRING
10	0079187100	Spring Cpl
11	25603003++	TENSION SPRING
12	0309845000	SPRING
13	0078367103	CRANK SHAFT CPL.
14	0078365002	CRANK SHAFT
15	0078235001	Bearing
16	0078035100	STITCH LENGTH CLAMP V180
17	0078015000	TOOTHED SEGMENT
18	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
18	0343315000	Tension Spring De=6 L0=18,5 d=0,85
19	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
20	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
21	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
22	0308995100	FEEDDOG LINKAGE LEVER
23	0030735002	O-ring Seal D4/d2 70ShoreA NBR DIN3771
24	25604303++	TENSION SPRING
25	0315395000	SPRING WASHER
26	0078955031	Synthetic Washer

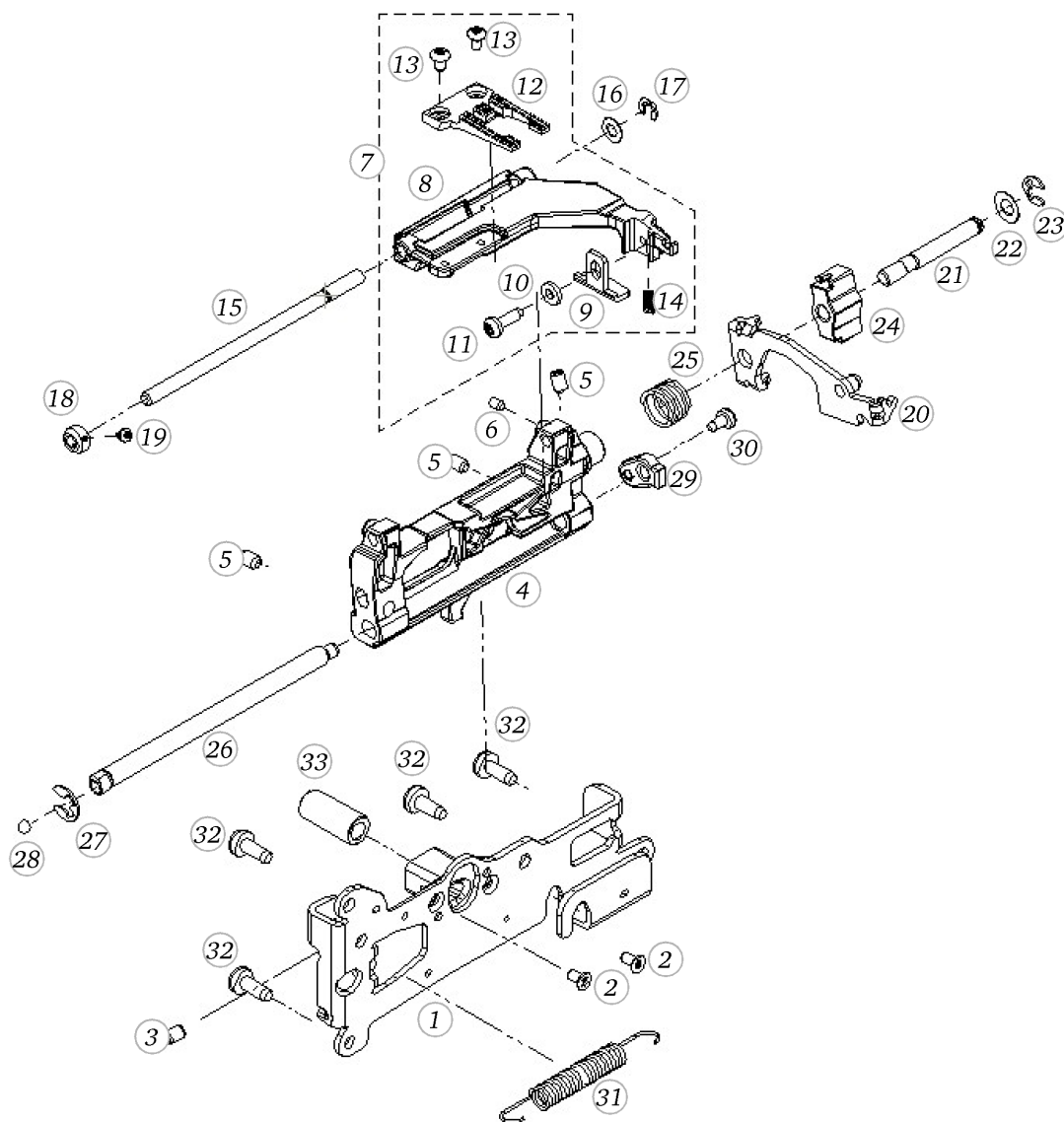
Feed dog unit



Pos	Item number	Description
1	0309337101	SUPPORT SHEET CPL
2	0302345032	SCREW
3	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
4	0000245600	FEED DOG FORK
5	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
6	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
7	0309867001	FEED DOG SUPPORTER
8	0309865000	FEED DOG SUPPORTER
9	0000785200	ADJUSTING PLATE
10	22952113++	Washer 3.2/7x1.5 black finished
11	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
12	0312315100	FEED DOG 9MM
13	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
14	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
15	0302015000	SLIDING AXLE
16	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
17	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
18	0011217001	Adjusting Ring Cpl with 1 screw
19	20500353++	Cylinder Head Screw M2x2.5
20	0078047200	THRUST REVERSER CPL.
21	0078075000	BOLT
22	23100203++	Flat Washer d5.2-10x0.5
23	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
24	0078065100	Swing Bearing
25	0079055000	SPRING
26	0049695100	ECCENTRIC SHAFT

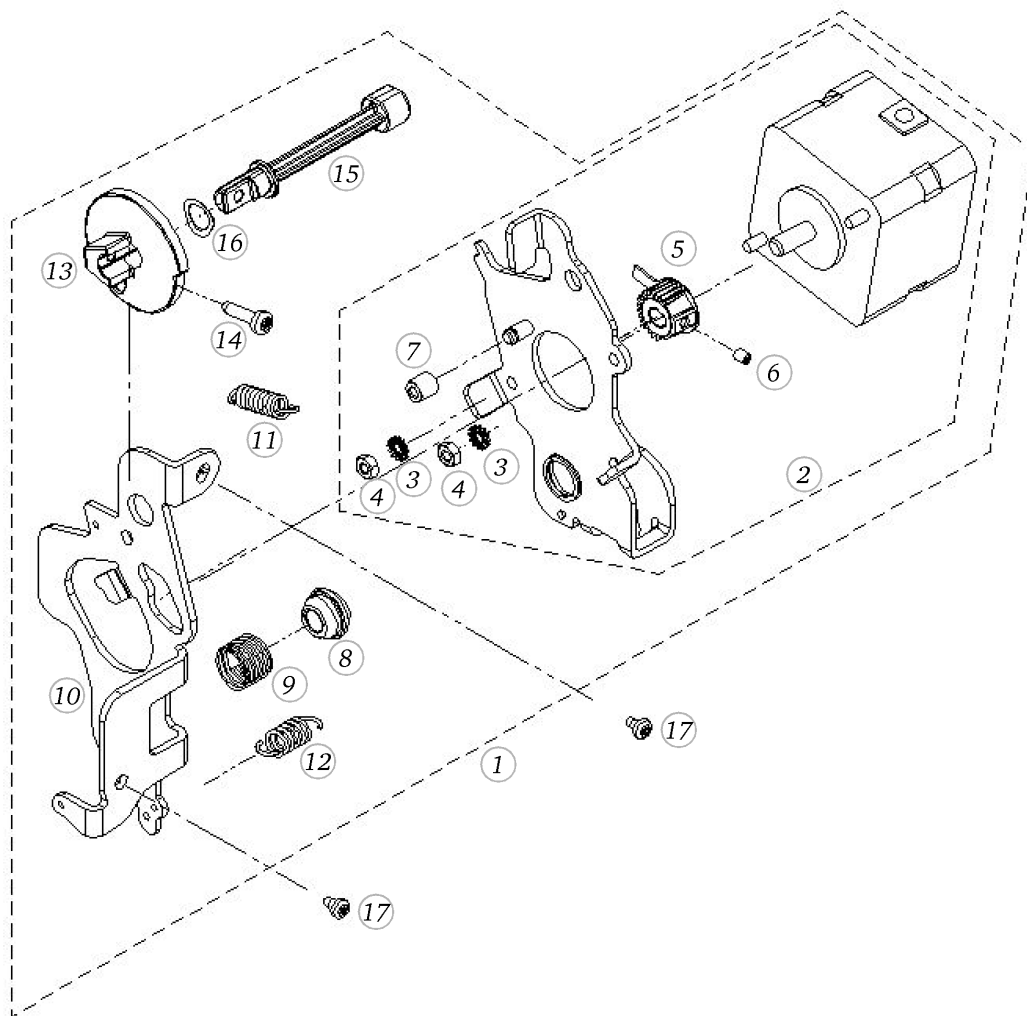
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Feed dog unit



Pos	Item number	Description
27	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
28	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
29	0049975000	BEARING
30	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
31	0078905000	SPRING
32	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
33	0022905101	BEARING BUSH

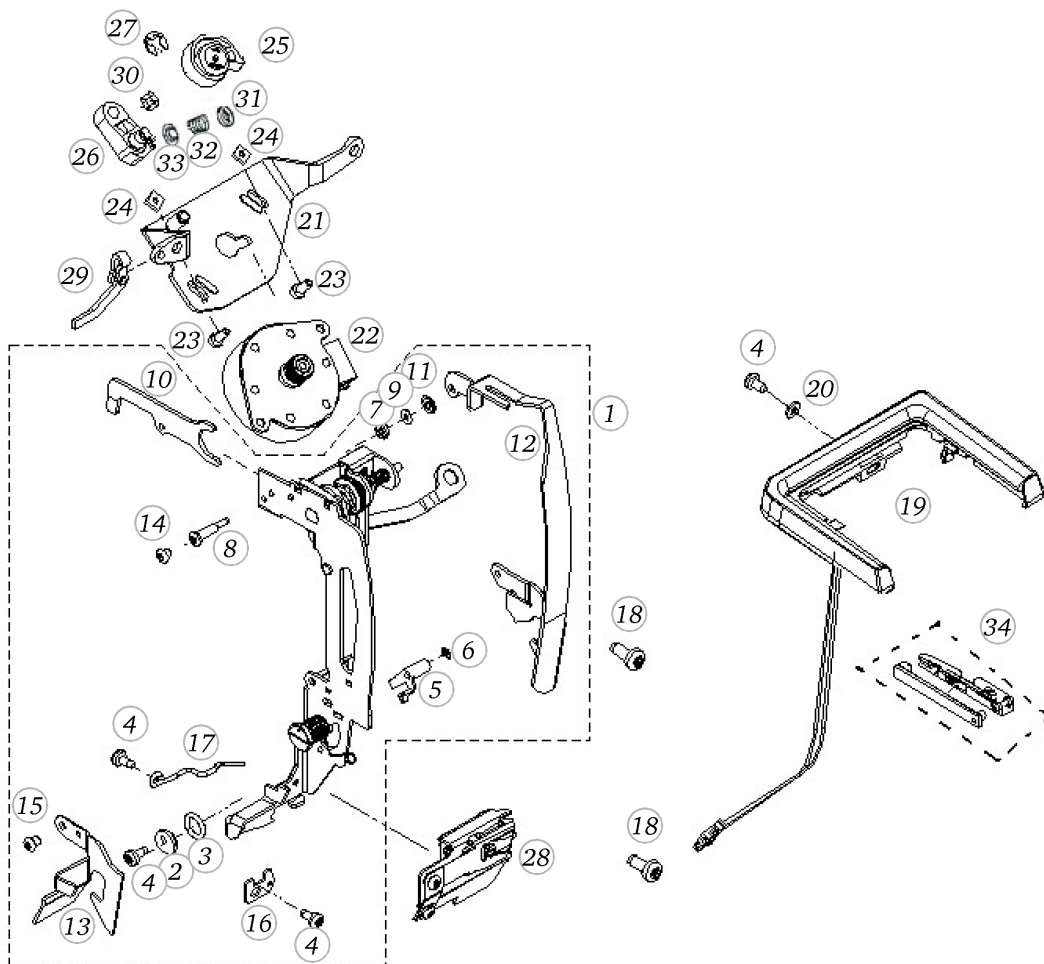
Stitch length motor



Pos	Item number	Description
1	0311477100	STITCH LENGHT ASM
2	0311467000	SM WITH SUPPORT CPL
3	23350353++	SERRATED WASHER 3.2X6X0.4
4	22502313++	HEXAGONAL NUT
5	0078187000	PINION CPL.
6	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
7	0078815000	Absorber
8	0078545000	Bearing
9	0078565000	SPRING
10	0088295200	SUPPORT SHEET
11	25629203++	Spring
12	0306905000	Spring
13	0306755000	Adjusting Cam
14	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
15	0310465000	Rotational Connector
16	0089595010	Curved Spring Washer 7.2/10.2x02
17	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

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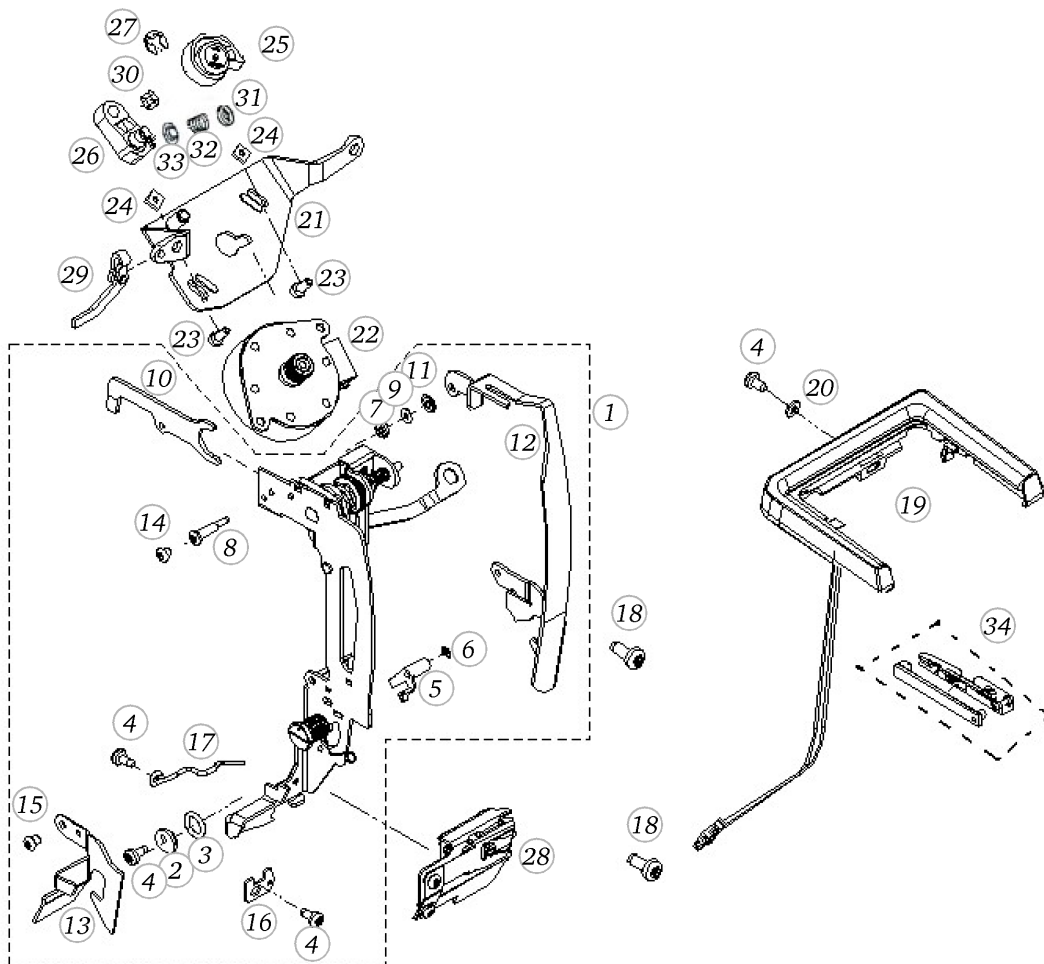
Take up lever and sewing light



Pos	Item number	Description
1	0309527300	TAKE UP LEVER COVER CPL
2	0048355000	Excenter
3	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
4	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
5	0310175100	Controlling Flag
6	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
7	22502013++	Hex Jam Nut M3 Din439b
8	0300295100	ADJUSTING SCREW
9	22950313++	Washer d2.5 x D6 x s0.5
10	0049325200	RELEASE FORK
11	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
12	0309915000	TAKE-UP-LEVER COVER
13	0309925100	COVER REGULATOR
14	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
15	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
16	0082855003	Z-Z LIMITING
17	0309315000	THREAD HOOK
18	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
19	0306837400	CFL-SEWING LIGHT CPL.
20	22951923++	Flat Washer d3.2/D 7xs0.5
21	0309967000	STEP MOTOR BRACKET CPL.
22	0078355007	STEPPING MOTOR SL
23	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
24	22683623++	4 SIDED NUT
25	0087605200	SPIRAL CURVE
26	0087595000	CONTROL LEVER

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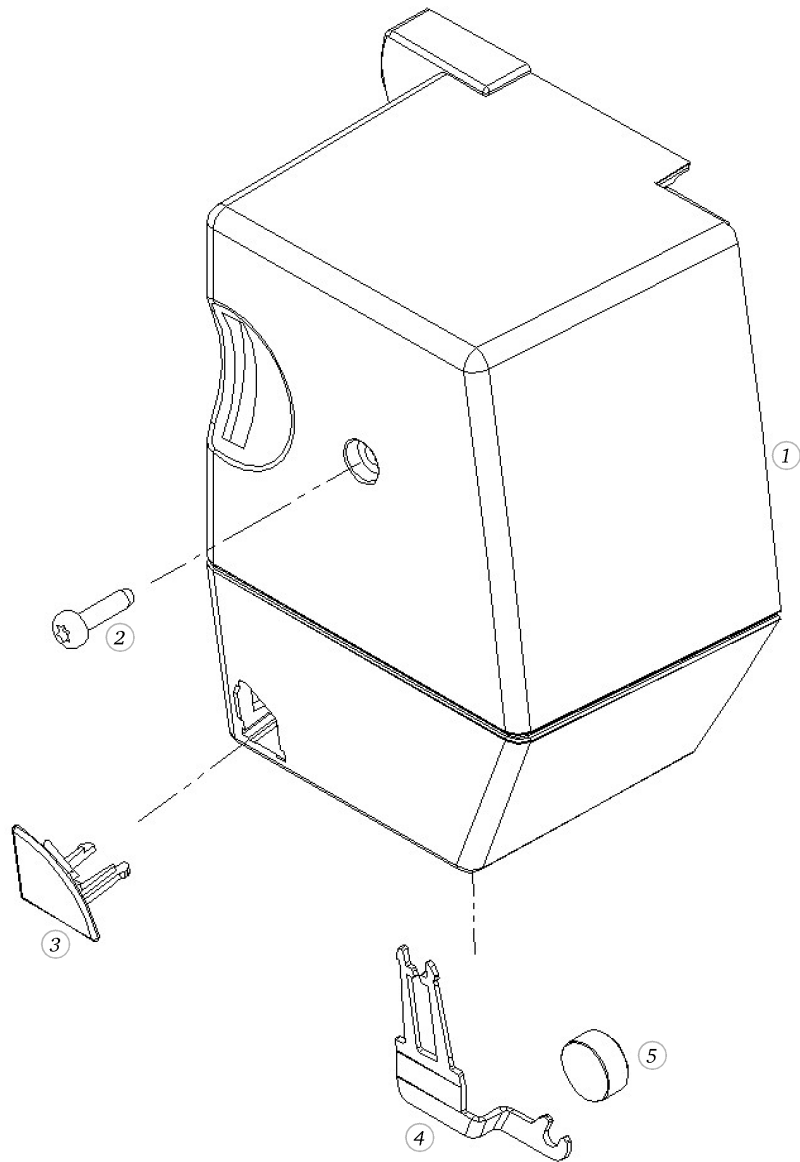
Take up lever and sewing lig



Pos	Item number	Description
27	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
28	0319497001	SPARE-SET THREAD-CLAMP C
29	0310545000	SUPPORT
30	0030735001	o-ring seal D4/d1.5 70±5 IRHD NBR 70,5 / 5P DIN3771
31	0007275000	LOCK WASHER 10X5.5X1.5
32	25570303++	PRESSURE SPRING
33	0300155000	WASHER
34	0323797000	THREAD CUTTER CPL

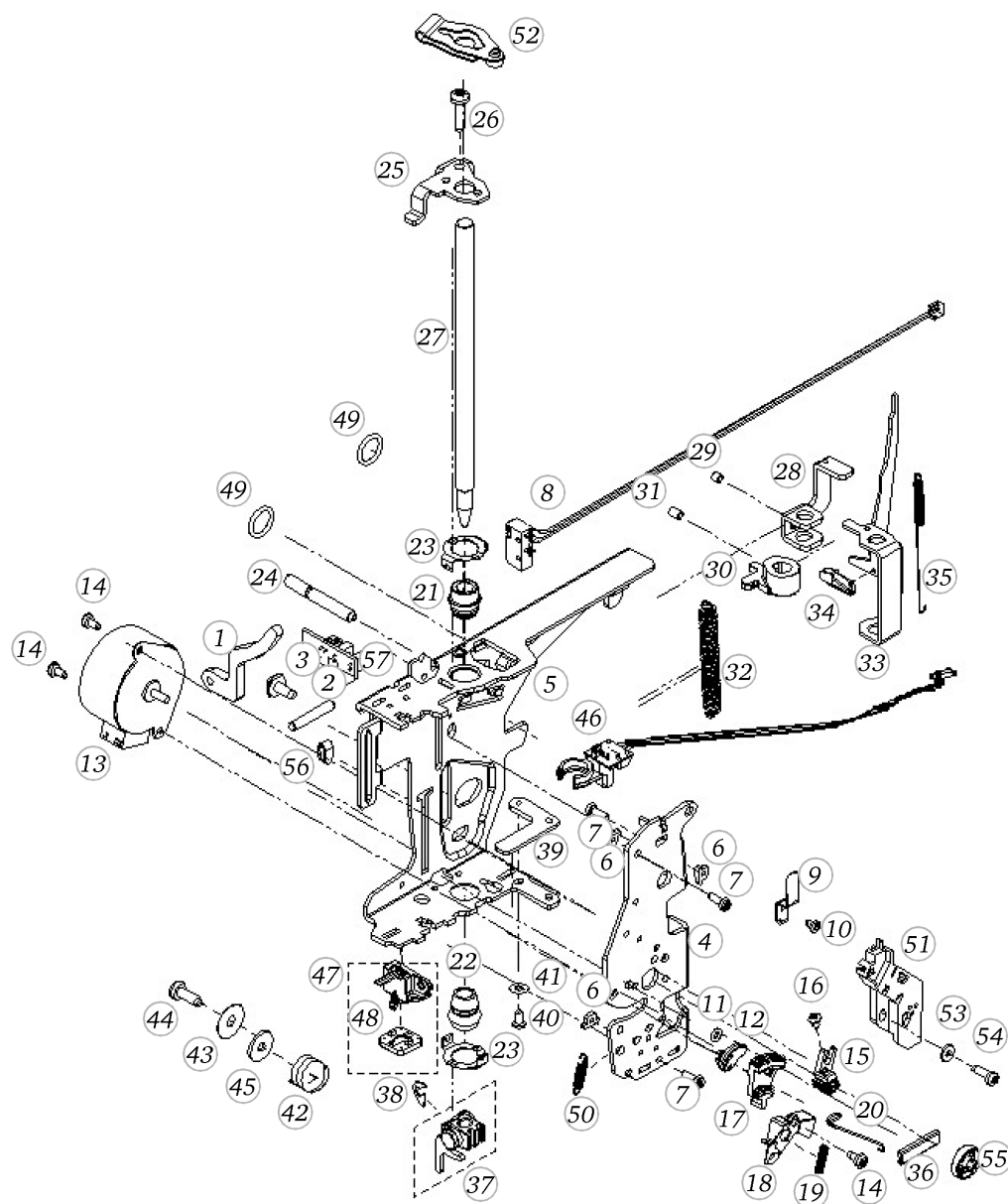
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Head cover



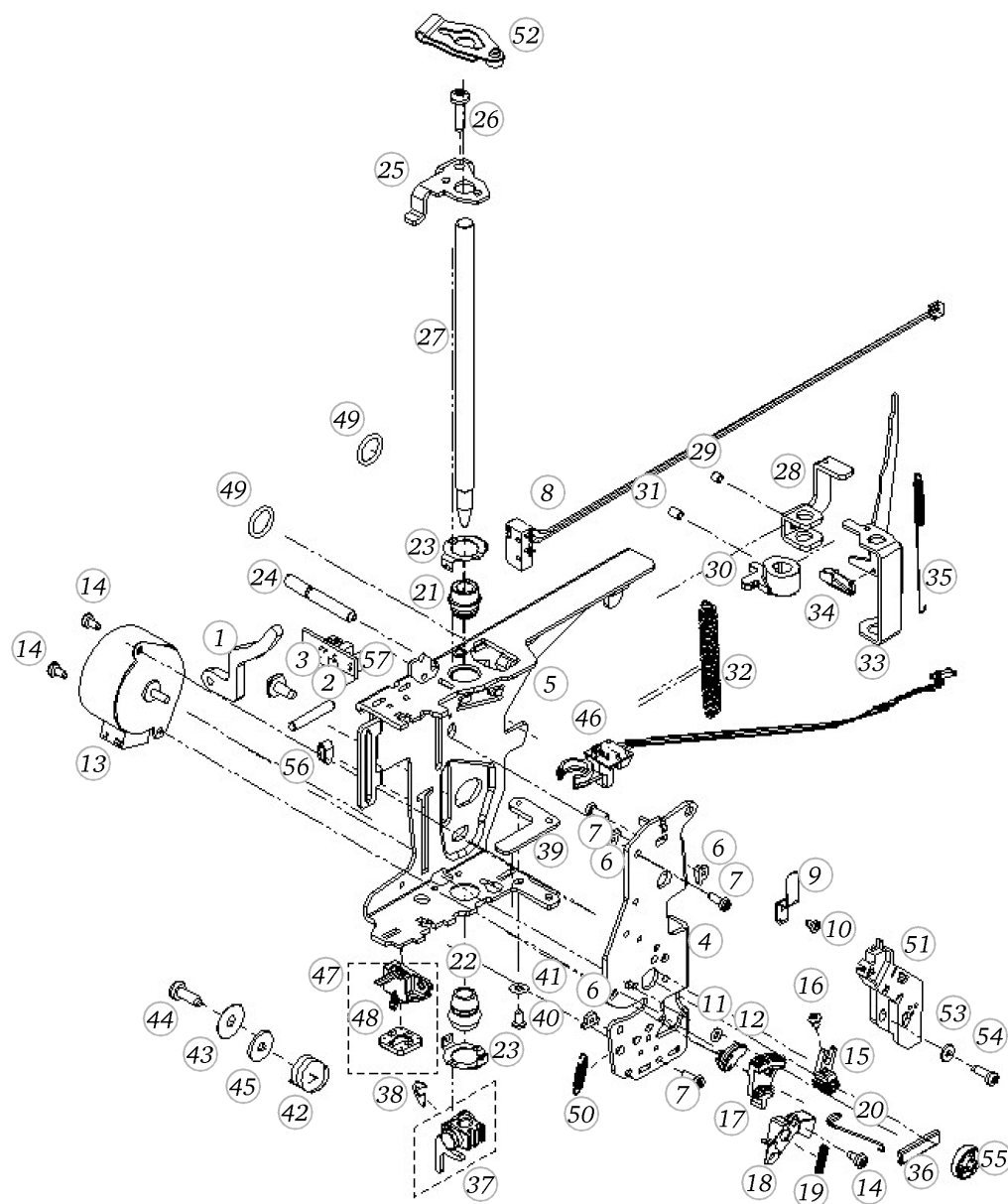
Pos	Item number	Description
1	0309177300	HEAD COVER PREASS ASA
2	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
3	0301007000	THREAD CUTTER CPL
4	0338537002	LENS SUPPORT A180 - A730
5	0079795201	Cap

Headplate



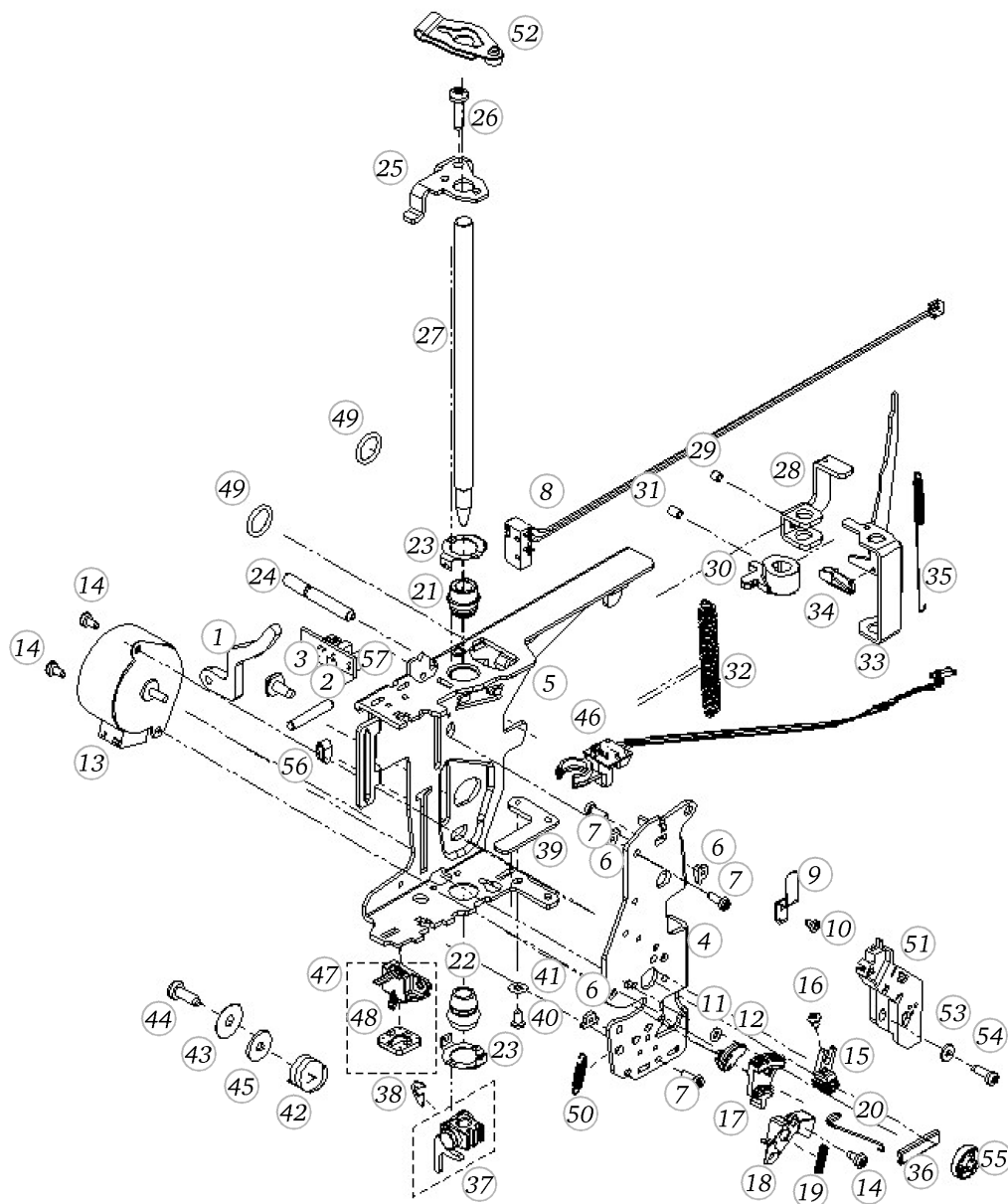
Pos	Item number	Description
1	0075685300	LIFTING LEVER
2	0082255008	PIN D 4.0X24
3	0078885043	Button Head Screw Torx Dt M4x10
4	0310765000	SWING PLATE - FRONT
5	0310757200	SWING PLATE - BACK CPL
6	0023355000	Special Nut M3
7	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
8	0087677205	MICRO SWITCH WITH CABEL CPL.
9	0312295000	CLAMPING YOKE
10	0078865021	Socket Pan Head Thread Forming Screws M2.5 x 4
11	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
12	0315215000	Clip
13	0078355006	STEPPING MOTOR
14	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
15	0316215000	Gear
16	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
17	0316845000	Zz-segment
18	0049065100	ZZ SUPPORT
19	0303595000	Spring
20	0303445000	SPRING
21	0088105000	CALOTTE BUSHING MACHINED
22	0088105101	Calotte Bushing Machined
23	0048875000	Clasp
24	0087145002	BOLT
25	0310775000	CLAMPING SHOE
26	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
27	0087335000	PRESSER FOOT BAR 157.5
28	0089225000	LEVER

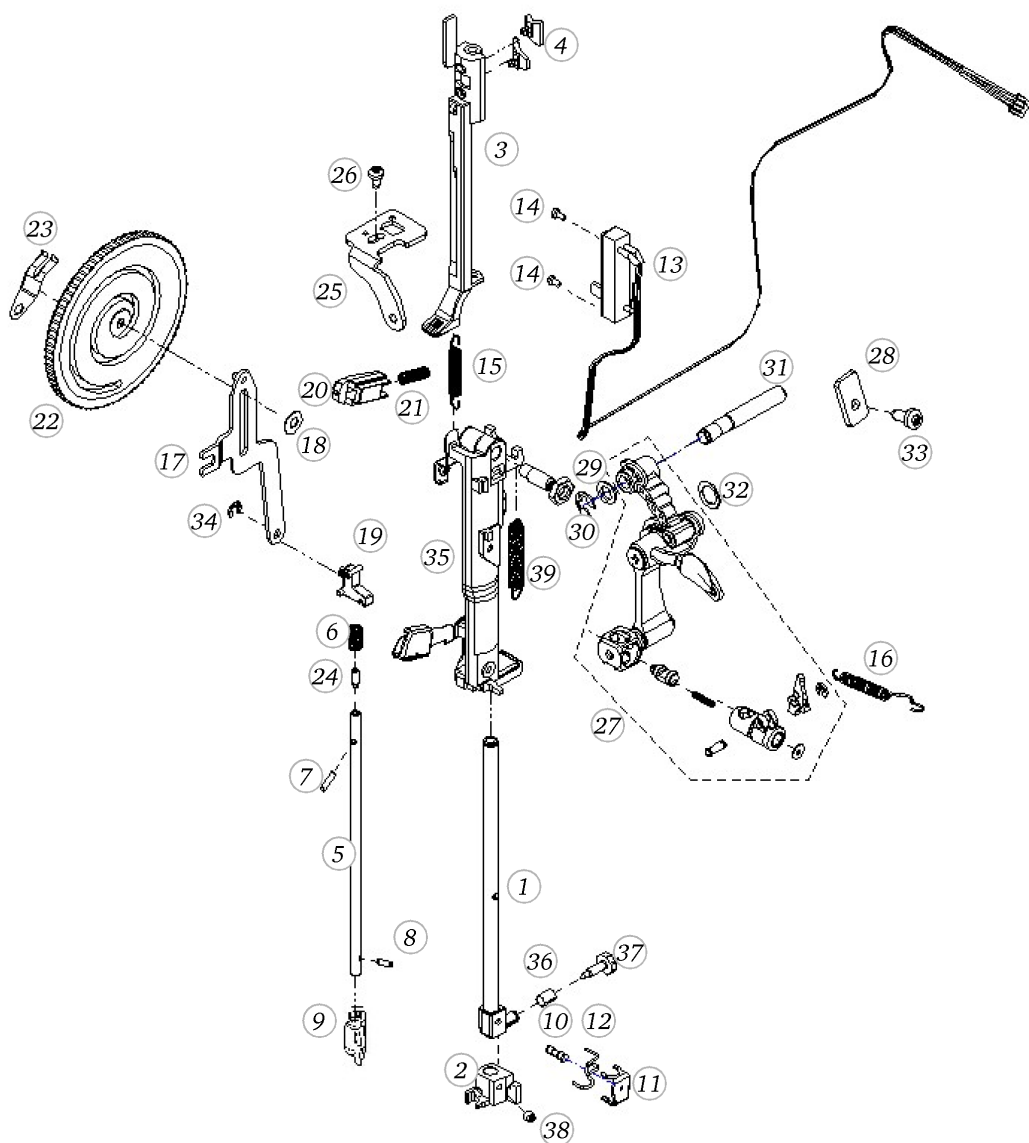
Headplate



Pos	Item number	Description
29	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
30	0089247100	PRESSER BAR GUIDE CPL
31	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
32	0311665000	Tension Spring
33	0310635000	ENGAGING LEVER
34	0306255000	Cap
35	0303585100	Spring
36	0302045000	Slideway
37	0011177101	Clamp piece cpl.
38	0089325000	Safety Plate
39	0049075000	ADJUSTING ARM
40	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
41	22950713++	WASHER 3.2 X 7 X 0.5
42	0311655000	PRESSURE SPRING
43	0089255017	Shim Ring 4/16x0.5 Bn748
44	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
45	22954313++	Washer d4.2xD14xs1.5
46	0159787202	PRINT BUTTONHOLE SENSOR
47	0314987300	PHONE JACK ADD-ON
48	0314735000	PHONE JACK ADAPTER
49	0030735100	o-ring seal D10.82/d1.78 70ShoreA EPDM schwefelvernetzt D
50	25625203++	Tension Spring Dm=2,90 L0=10,30 d=0,30
51	0316087000	Housing Cpl
52	0075697000	BUFFER SPRING CPL.
53	22950613++	Washer d3.1xD8xs1
54	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
55	0316815000	Closing Plate
56	0316605000	U-profile

Pos	Item number	Description
57	0230467200	THREADER PRINT CPL.

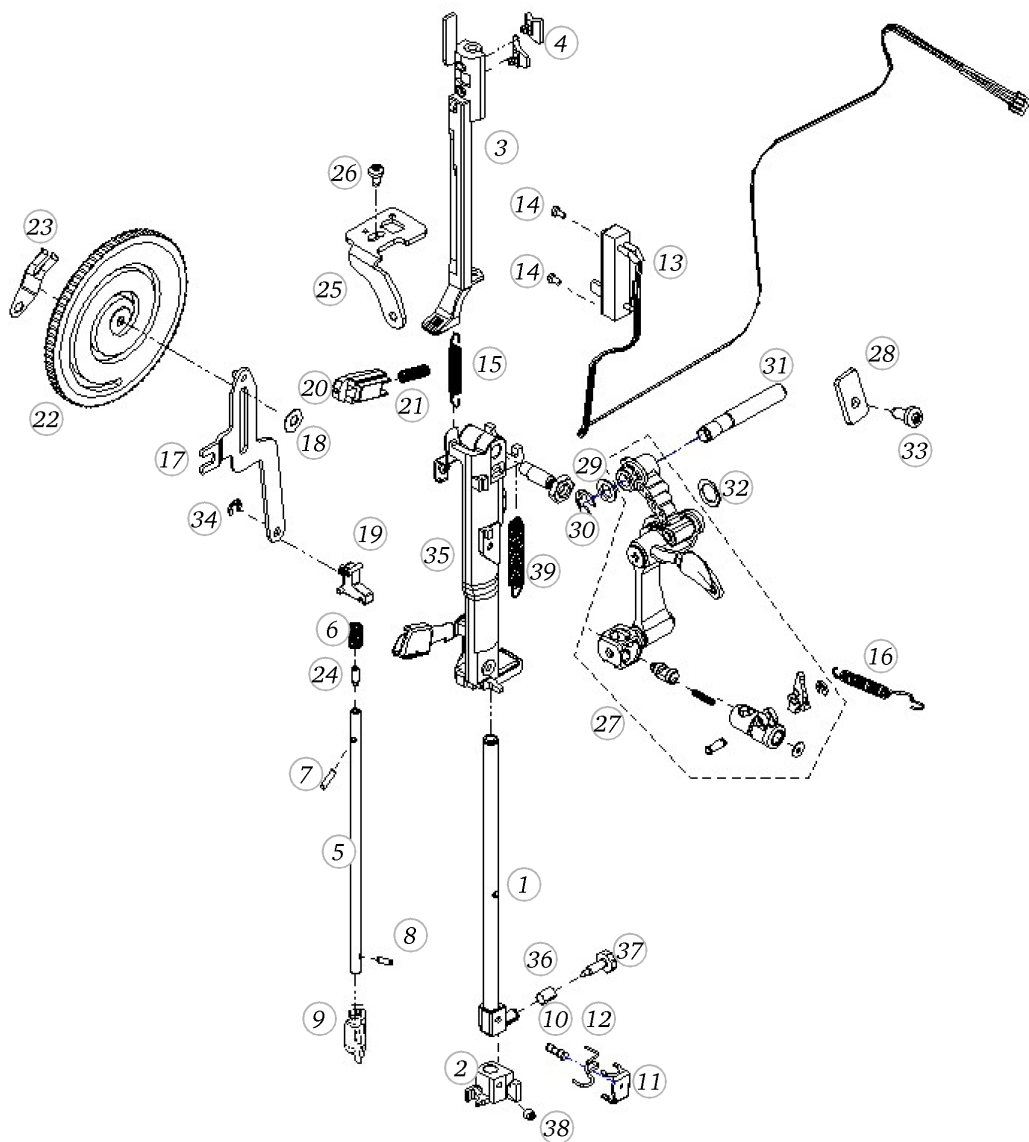




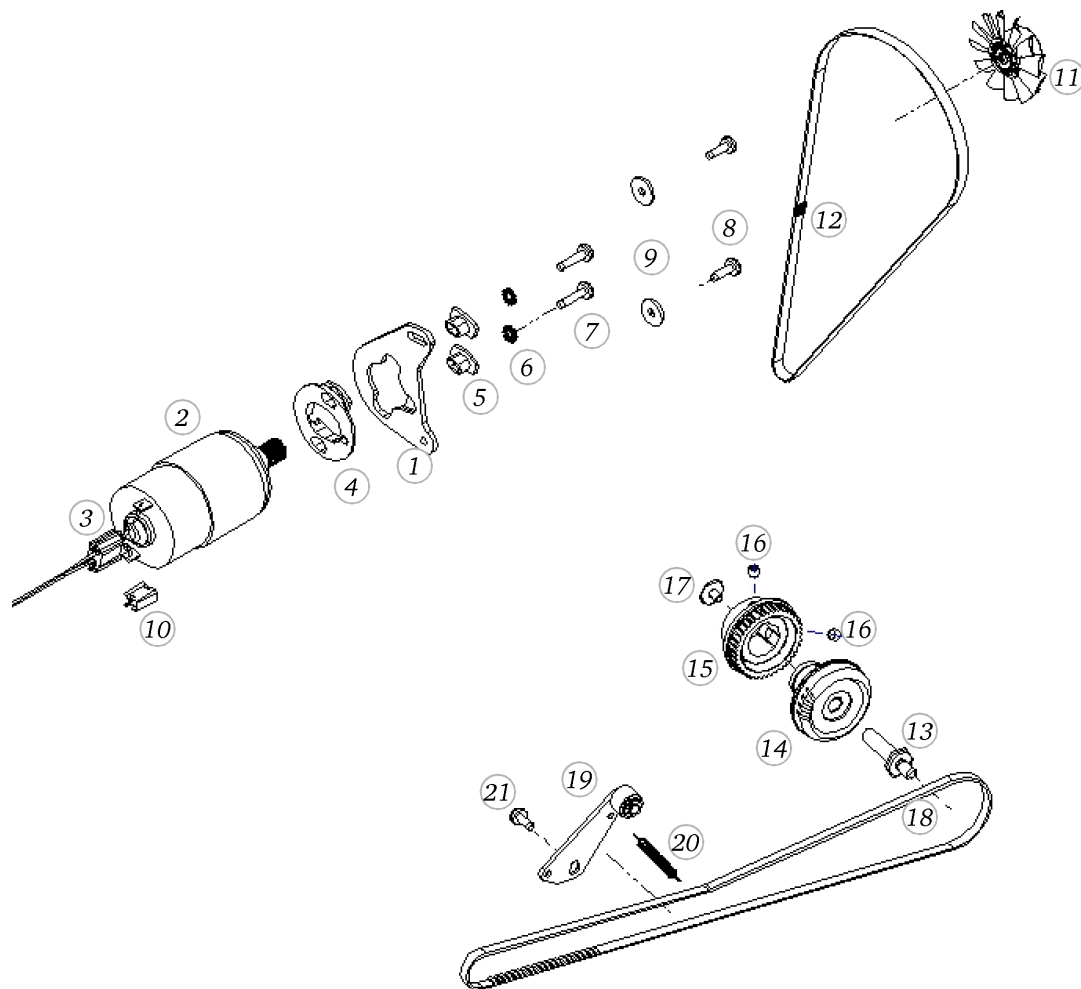
Pos	Item number	Description
1	0082087203	NEEDLE BAR CPL. RL
2	0075637300	Guide Assembled
3	0306445100	Thread-up Support
4	0306495000	Curve Inset
5	0075747200	Threader Device Cpl.
6	0075965000	Druckfeder -
7	24105643++	Parallel Pin Hardened 2h6x12 BN 858
8	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
9	0337927100	Threader Head Packed Semi-automatic
10	0082115002	PIN Ø2.20
11	0315025000	Clamp
12	0315035100	THREAD GUIDE
13	0230577000	SLIDE POTENTIOMETER CPL
14	0032465020	SCREW M2X4
15	0075315200	Spring
16	0303575200	SPRING
17	0310867000	PRESSURE LEVER CPL
18	23101103++	NYLON WASHER
19	0310885000	SPRING SLIDE
20	0311315000	INDEX SLIDE
21	0315455000	SPRING
22	0310905000	ADJUSTING WHEEL
23	322109031+	FASTENING SPRING
24	20150113++	Hexagon Socket Set Screw M3x8
25	0310185000	CONNECTING PLATE
26	0078865033	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027534
27	0088827200	TAKE-UP LEVER SET
28	0049205000	CLAMP
29	23001213++	Flat Washer d6.2xD10xs1
30	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
31	0088205000	BOLT

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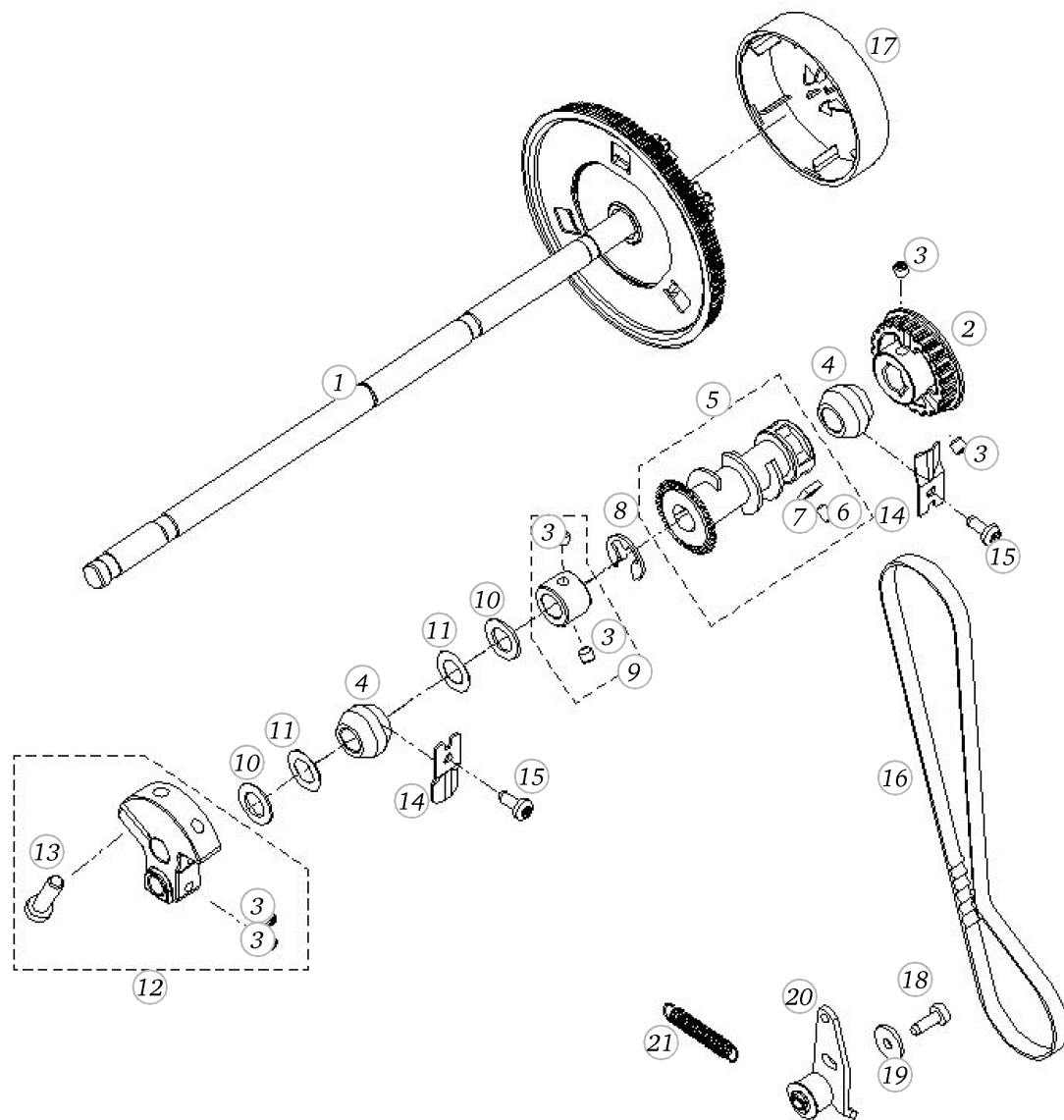
Support with threading



Pos	Item number	Description
32	22961743++	WASHER
33	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
34	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
35	0301057402	NEEDLE BAR SUPPORT WITH ZZ-CONN.
36	0012965200	Spring Husk
37	0082435200	NEEDLECLAMP-SCREW
37	0082435400	Needle Clamp Screw
37	0082435300	Needle-Clamp-Screw
37	0082435400	Needle Clamp Screw
38	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
39	0028525100	Spring



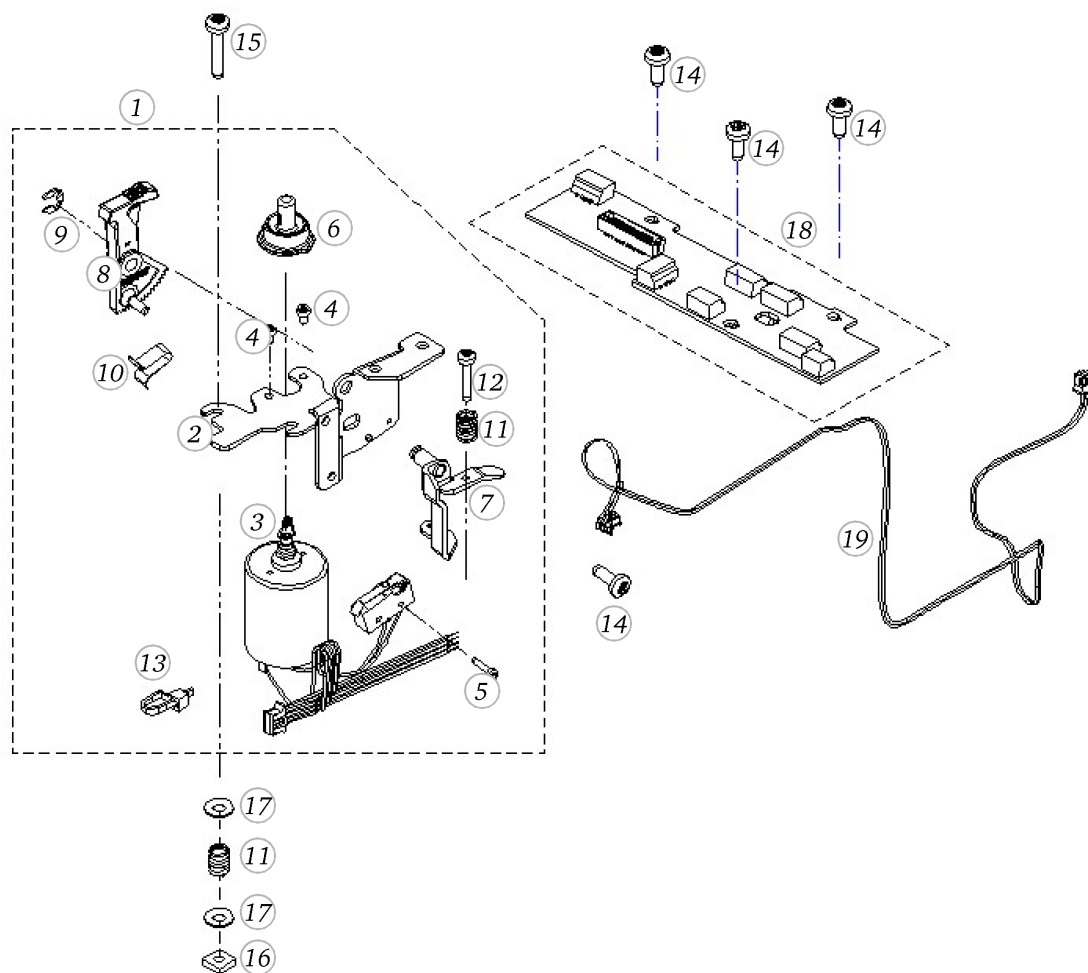
Pos	Item number	Description
1	0088495000	Motor Support
2	0078847203	DRIVER MOTOR CPL
3	0038537102	MOTOR CABLE CPL
4	0078985100	Cuff
4	0078985200	Cuff
5	0078995100	Bushing
5	0078995200	Bushing
6	23350653++	Curved Spring Washe d4.3xD8xs0.5
7	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
8	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
9	22954313++	Washer d4.2xD14xs1.5
10	0048315000	Clamp
11	0304355200	MOTOR FAN
12	0079035002	BELT STD-554-S2M-6
13	0309375000	SHUTTLE DRIVER AXLE
14	0309405000	BEVEL GEAR
15	0309387000	BELT DRIVE WHEEL CPL.
16	0078685072	Hexalobular Socket Set Screws M5x0,5x5
17	0000645100	SCREW
18	0309555100	TOOTHED BELT HTD-615-3M-5
19	0311227000	BELT TENSION CPL.
20	25604303++	TENSION SPRING
21	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



Pos	Item number	Description
1	0077797002	MAINSHAFT CPL.
2	0019947301	BELT DRIVE 24 TEETH
3	0078685072	Hexalobular Socket Set Screws M5x0,5x5
4	0078235002	Bearing 10
5	0311147000	SYNCHRO DISC CPL
6	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
7	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
8	0079665011	Circlip For Shafts As 9.0, Benzing
9	0077817000	Adjusting Ring Cpl.
10	0078955071	Synthetic Washer 10,3 x 17 x 1
11	303200031+	Washer
12	0077807100	BALANCE PIECE CPL.
13	0077525067	SCREW
14	0077785200	Clamping Claw with slote
14	0077785300	Clamping Claw with slote
15	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
16	0079035022	BELT 188 XL
17	0077717000	HAND WHEEL CPL.
18	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
19	22954313++	Washer d4.2xD14xs1.5
20	0302147000	BELT STRETCHER PREASSEMBLED
21	25604703++	TENSION SPRING

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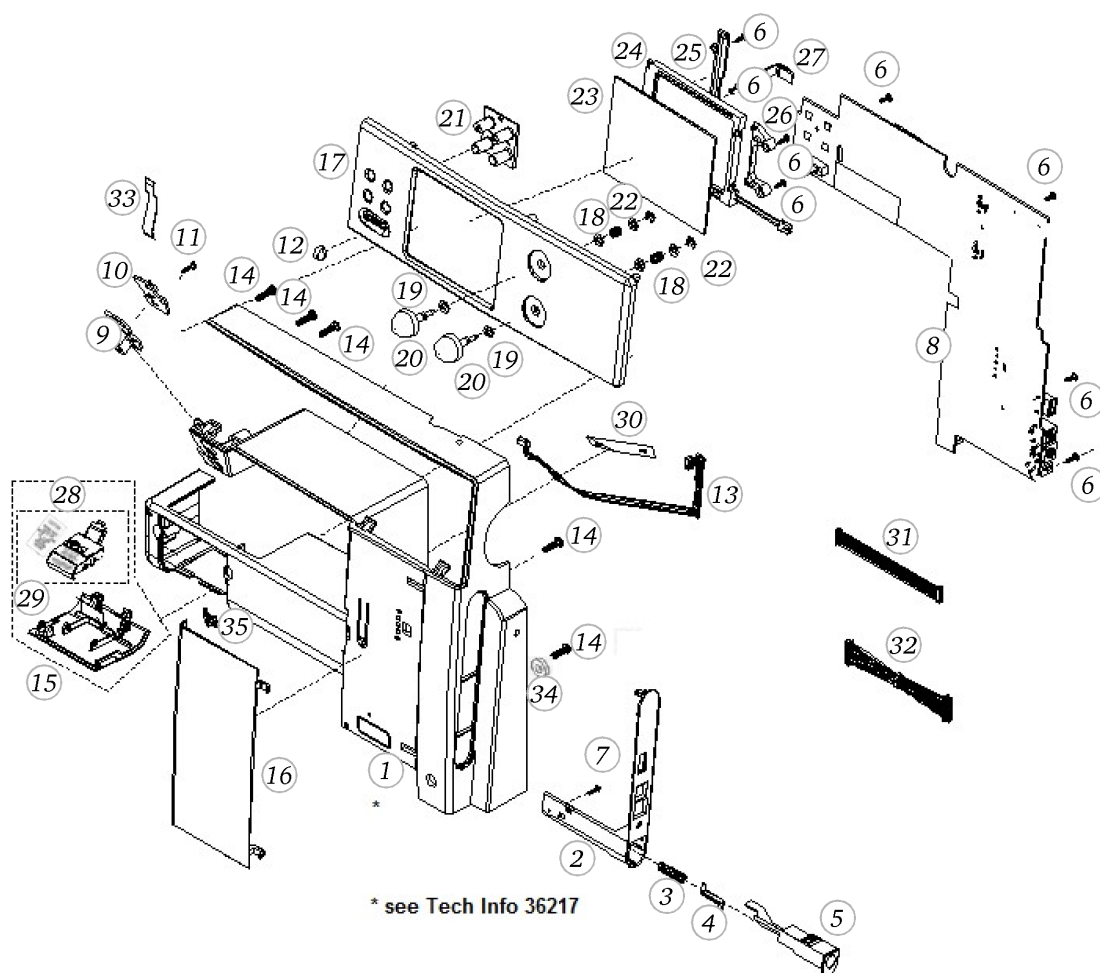
Bobbinwinder with motor



Pos	Item number	Description
4	0311537002	BOBBIN-WINDER-CPL.
1	0311537202	BOBBIN WINDER CPL.
2	0311515000	WINDER SUPPORT
3	0022577005	BOBBIN-WINDER-MOTOR-CPL.
3	0022577105	BOBBIN WINDER MOTOR CPL.
4	0077525020	SCREW TORX M2.5X4
5	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
6	0018437200	Spool Carrier Cpl. white
7	0311527100	Governor Lever Cpl
8	0020077100	BOBBIN WINDER LEVER CPL.
9	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
10	0077745000	Spring
11	25545003++	Spring
12	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
13	329374030+	CABLE TIE 2,5 x 98mm
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
15	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
16	22683903++	Square Nuts M4 s8x2 bright
17	22955013++	Flat Washer 4.3/10x0.6 black
18	0310647100	P-PRINT CPL.640
19	0230537106	CABLE CPL. 2-POL

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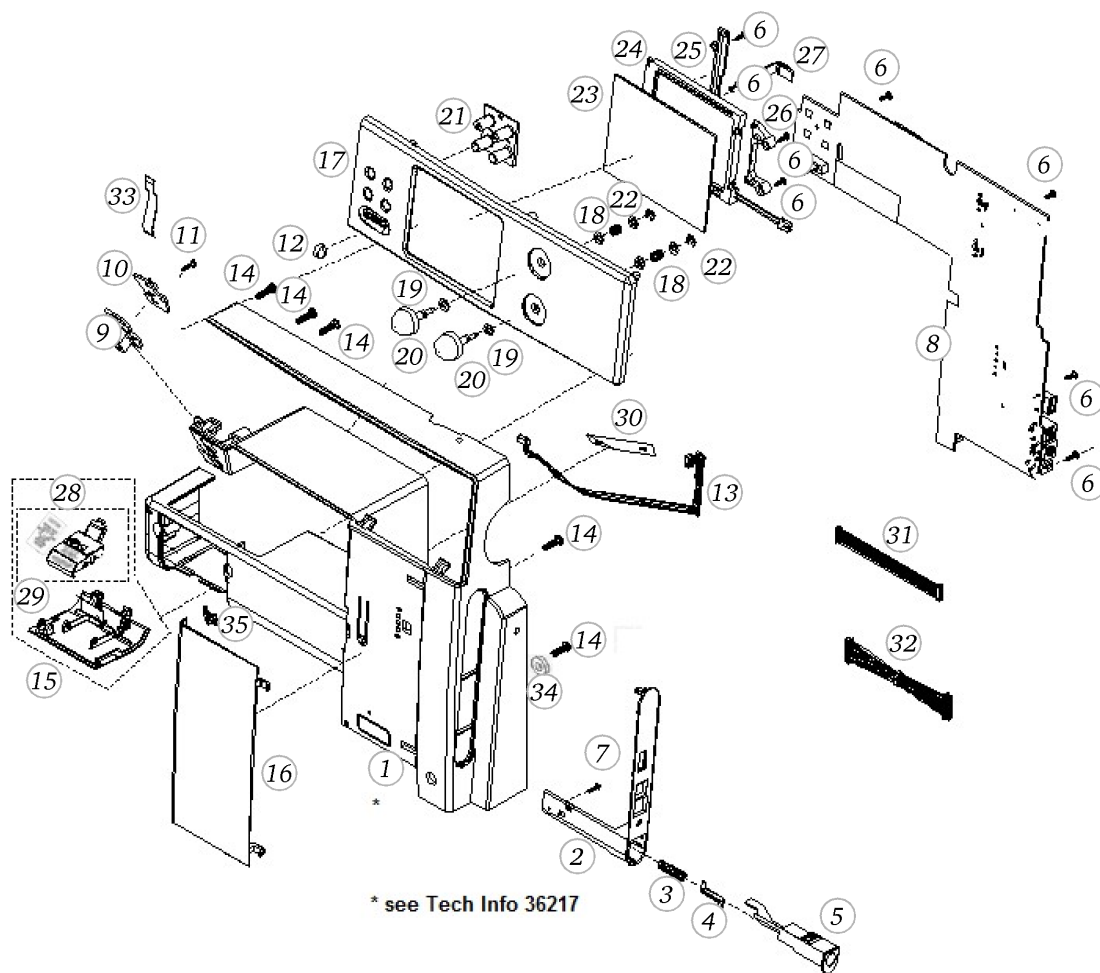
Front cover



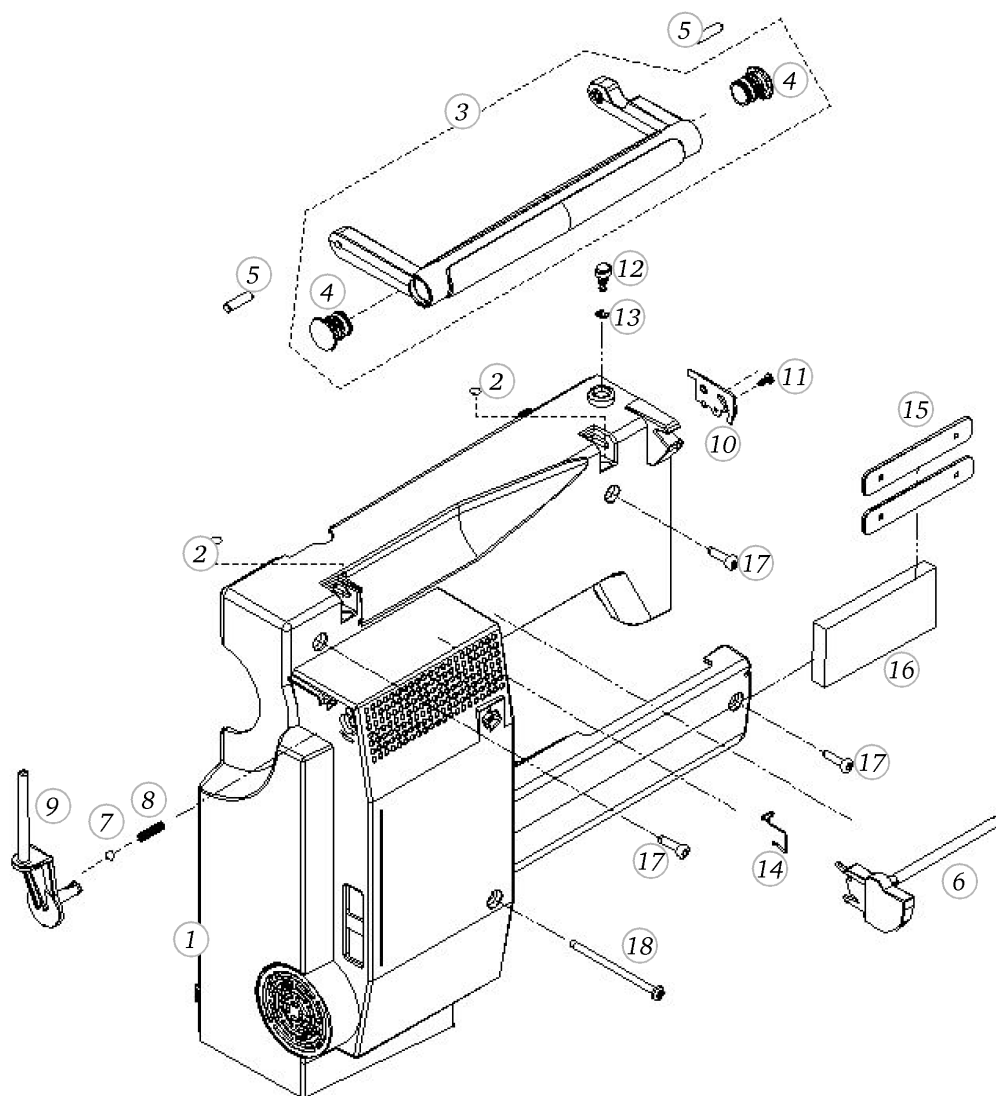
Pos	Item number	Description
1	0338127002	SPARE-SET BIG FRONT COVE
2	0310335201	COVER
3	0321135000	Spring
4	0300965000	SWITCH LEVER
5	0310365000	SWITCH BUTTON
6	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
7	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
8	0310627302	S-PRINT KPL 640
9	0310405203	RUBBER PAD RET
10	0310657200	RET-PRINT CPL
11	0023345001	TORX SCREW
12	0311165000	BUTTON
13	0230537107	CABLE CPL. 640
14	0329895034	Delta PT pan head screw
15	0310377201	BOBBIN DOOR CPL WITH UFU
15	0310377301	BOBBIN DOOR CPL
16	0311155105	CHANGE COVER 640
17	0310345100	FACE PLATE
18	25501003++	Spring Mounted
19	0078955021	Synthetic Washer 5,8 x 10 x 1
20	0311135100	BUTTON-630/640
20	0311135200	button
21	0310715100	RUBBER PAD
22	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
23	0359597100	Spare-set Touch-Screen artista 630 - 640
24	0356957000	SPARE-SET LCD ARTISTA 630/640
25	0310385000	HOLDER
26	0310395000	SUPPORT
27	0311355000	FLAT FLEXIBLE CABLE
28	0331947000	LOWER THREAD MONITOR.SET CPL.
29	0310377302	BOBBIN DOOR CPL RL WITHOUT UFU
30	0320895100	ADHESIVE TAPE
31	0230545000	CABLE 10-POL.CPL.

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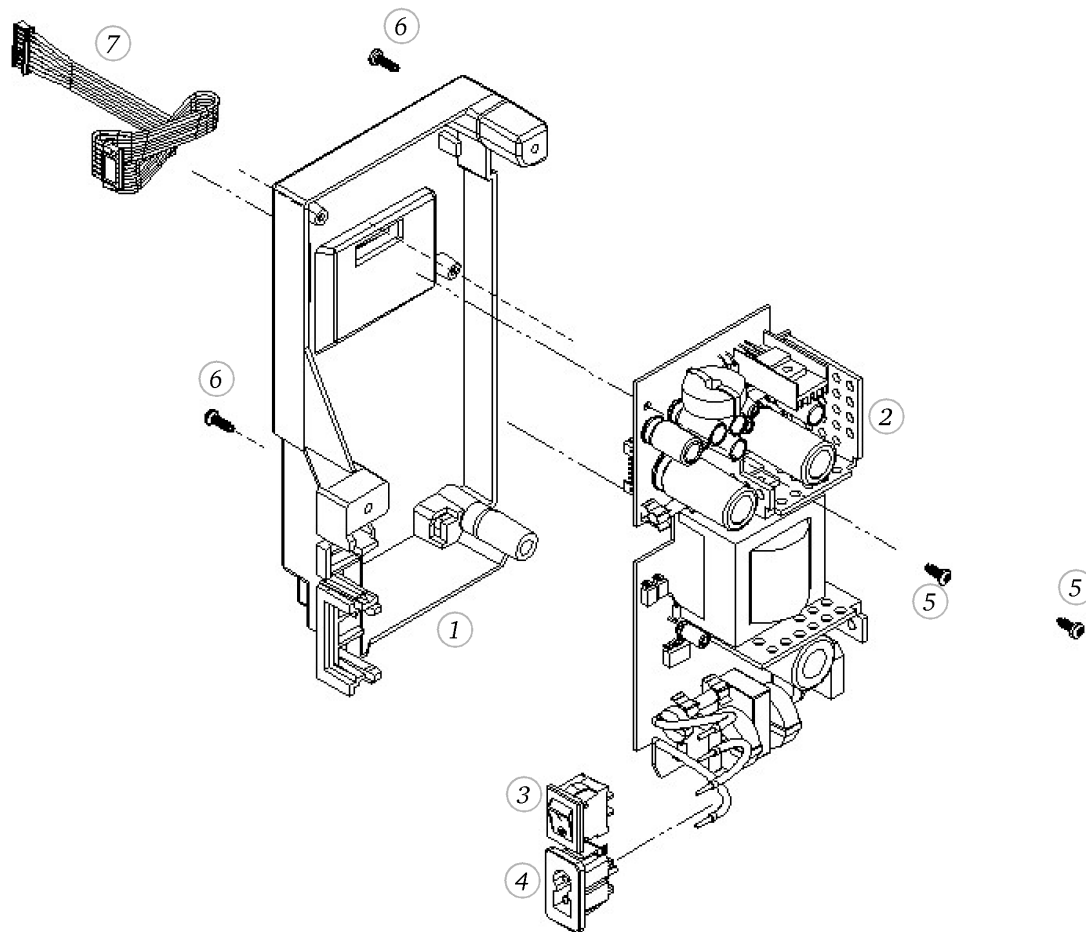
Front cover



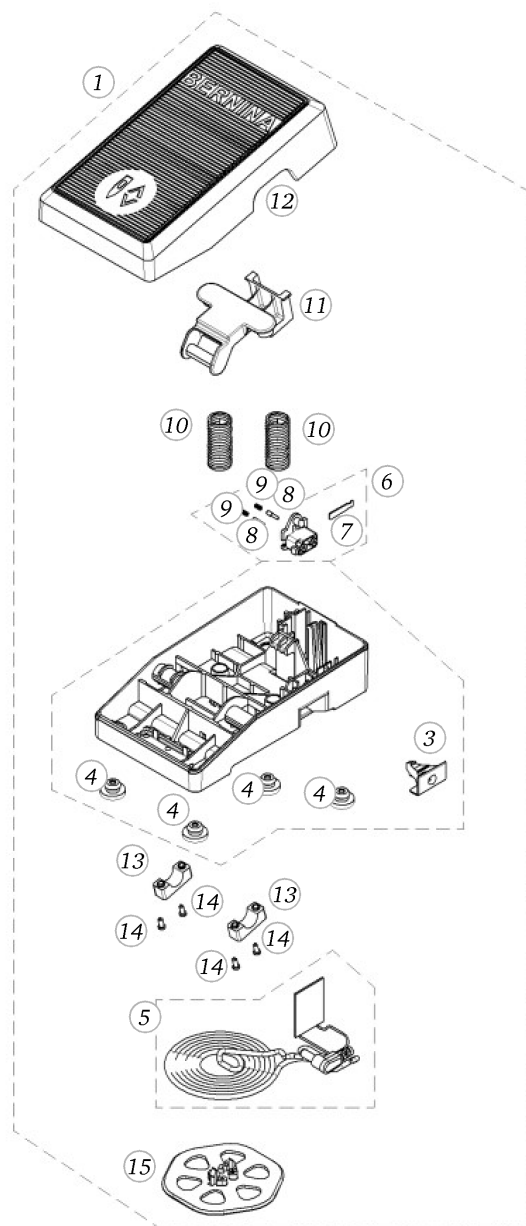
Pos	Item number	Description
32	0311345000	CABLE CPL
33	0311355001	FLAT FLEXIBLE CABLE
34	22954113++	Flat Washers 4.2/9x1 black
35	0321337000	THREAD CUTTER CPL



Pos	Item number	Description
1	0324327000	REAR COVER ASS.ASA
2	0300725000	Bumpons
3	0049017012	HANDLE CPL
4	0315805000	CONCLUSION CAP
5	0302095100	BOLT
6	0049025101	SPOOL SUPPORT
7	0011695000	steel ball G40
8	0325815000	SPRING
9	0303355000	SPOOL SUPPORT PIN TURNING
10	0309667400	thread guide cpl.
11	0329895011	delta pt pan head screw with torx 3x 8
12	0048497200	BOBBIN WINDER THREAD TENSION CPL.
13	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
14	0310495000	EYE HOOK
15	0014665000	DAMPING SHEET
16	0316145100	INSULATION MAT
17	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
18	0302195001	TORX SCREW DT



Pos	Item number	Description
1	0309195000	PRINT COVER
2	1027957001	SMPS cpl. B5xx
2	1027957101	Power supply cpl. B5xx (LUN)
3	0304745000	I/O-switch vertically
4	0304735000	POWER INLET
5	0329895011	delta pt pan head screw with torx 3x 8
6	0329905023	Delta Pt Round Washer Head Screw With Torx M3x10
7	0230447100	Cable Cpl.

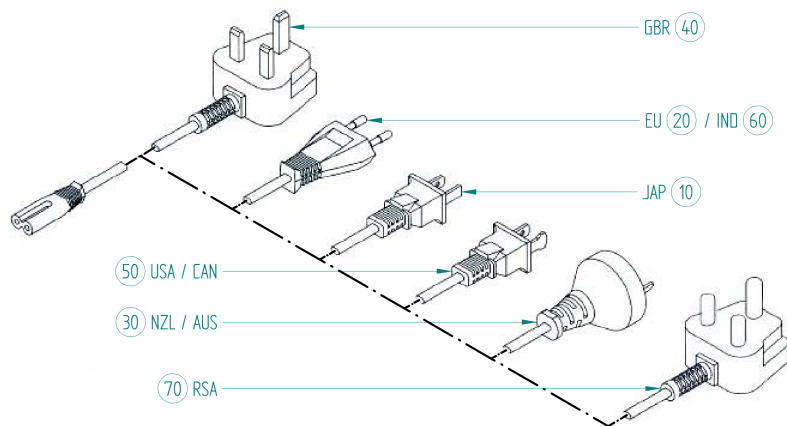


Pos	Item number	Description
4	0079887501	FOOT CONTROLLER CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

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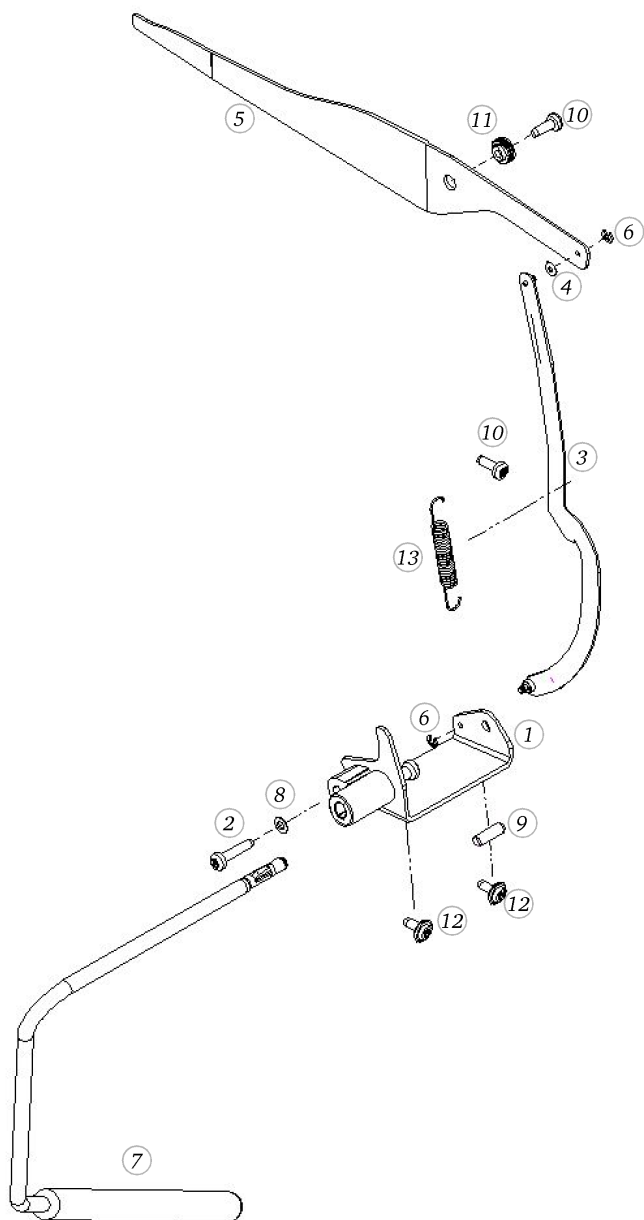
Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



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Knee lifter (FHS) Free Hand system



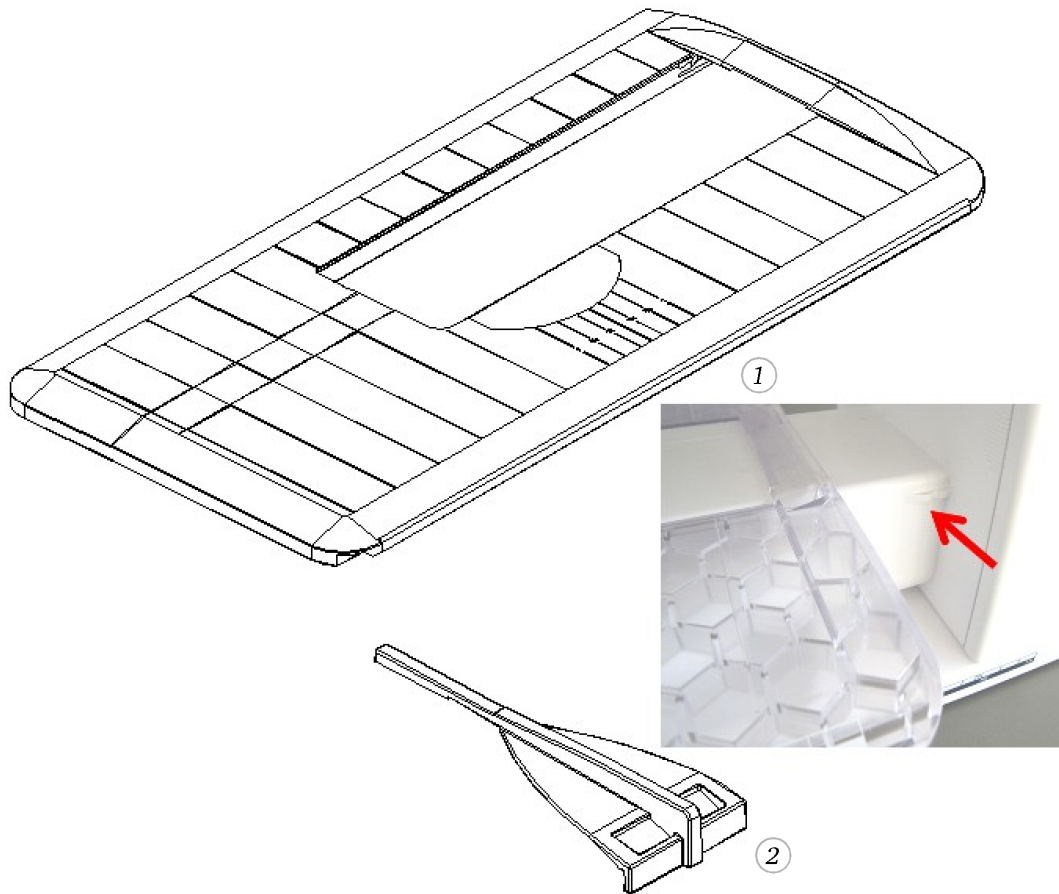
Pos	Item number	Description
1	0308607000	FHS BEARING SHEET CPL
2	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
3	0310607000	CONNECTING STRAP CPL
4	22951923++	Flat Washer d3.2/D 7xs0.5
5	0308885000	SEESAW
6	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
7	0016357700	Knee Lifter Lever Cpl.
8	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
9	0082255003	CYLINDRICAL PIN Ø5-h8x16
10	0078885043	Button Head Screw Torx Dt M4x10
11	0077675100	Eccentric
12	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
13	0078905000	SPRING

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Sewing platform (Prod. 2004 - 2011)

Prod. 2004 - 2011

Pos	Item number	Description
1	0310735201	SEWING TABLE TRANSPARENT
2	0307267001	SEAM GUIDE CPL OPTIMA

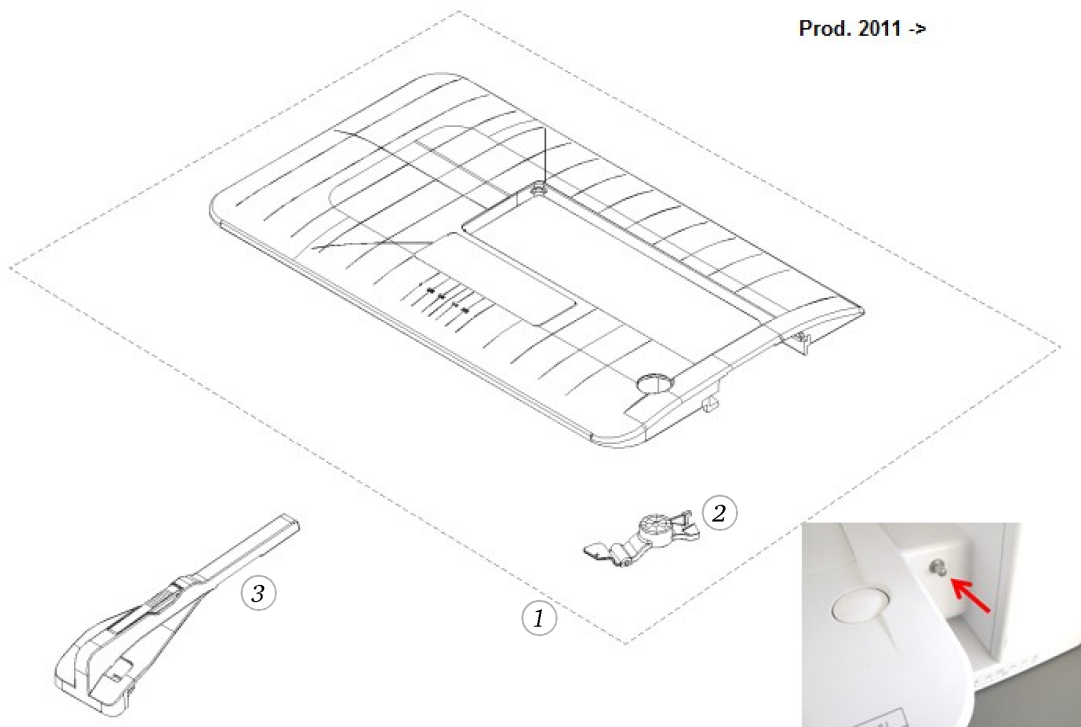


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Sewing platform (Prod. 2011 ->)

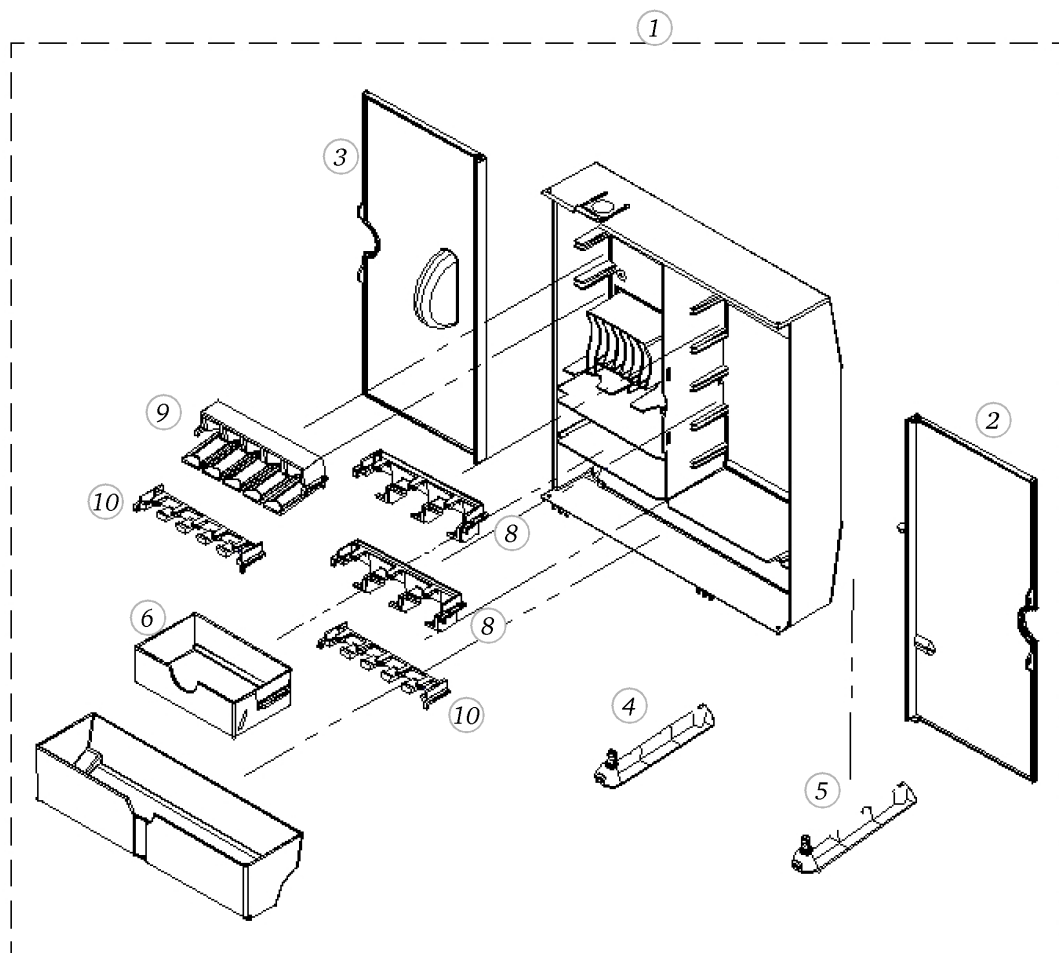
Prod. 2011 ->

Pos	Item number	Description
1	0331147100	SEWING TABLE CPL
2	0313345100	Pushbutton
3	0330467000	Seam Guide Cpl



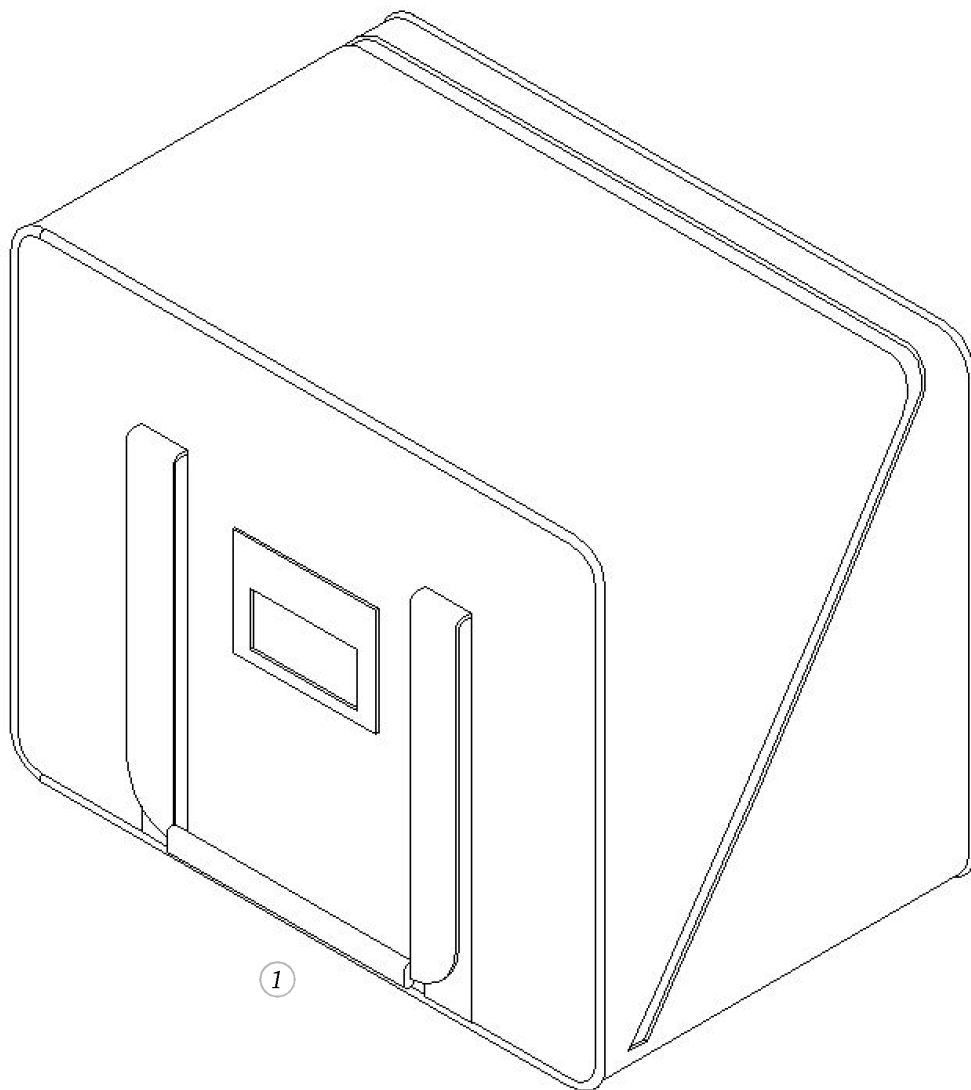
BERNINA artista 640

Accessories box



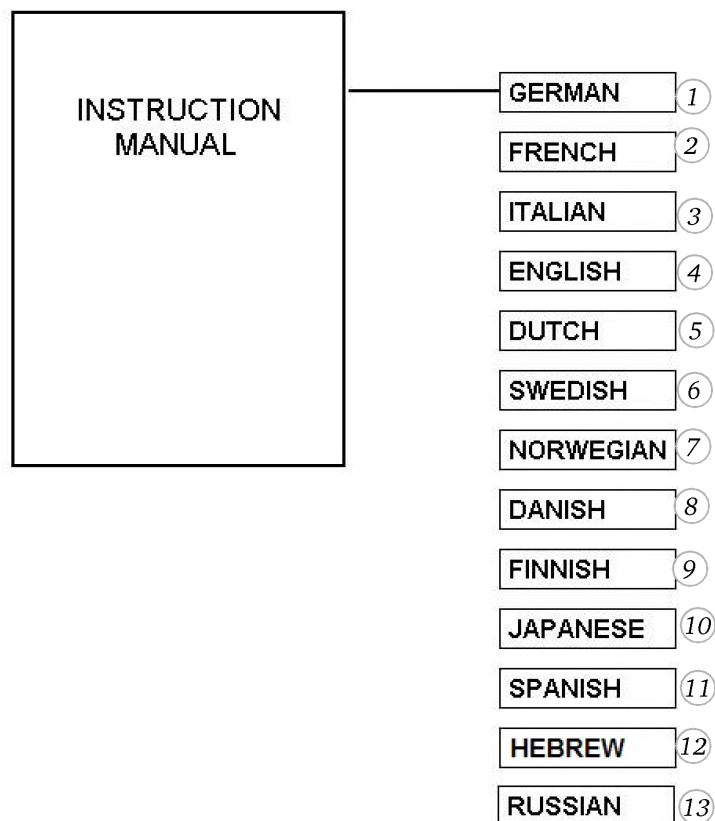
Pos	Item number	Description
1	0303967205	ACCESSORIES BOX CPL. 435/640
2	0303975100	DOOR RIGHT
3	0303985002	DOOR LEFT
4	0303997101	Swing Foot Cpl. left white
5	0303997103	Swing Foot Cpl. right white
6	0304005001	Drawer Small white
8	0306165000	SEWING FOOT HOLDER 9MM
9	0304035000	RACK FOR BOBBIN
10	0304025000	Rack For Foot

Pos	Item number	Description
1	0310425001	BAG OPTIMA COLOUR DA



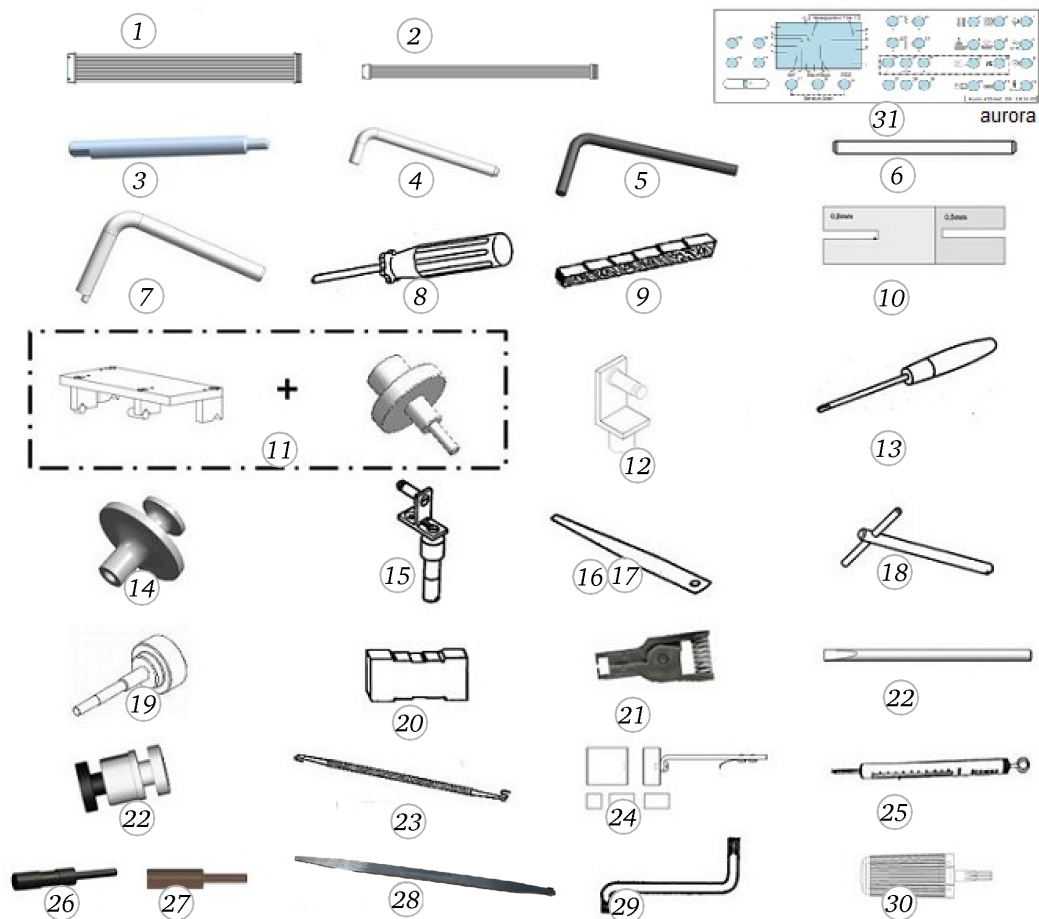
BERNINA artista 640

Instruction manual



Pos	Item number	Description
1	0315085001	MANUAL A640 DE
2	0315085002	MANUAL A640 FR
3	0315085003	MANUAL A640 IT
4	0315085004	MANUAL A640 EN
5	0315085005	MANUAL A640 NL
6	0315085006	MANUAL A640 SV
7	0315085007	MANUAL A640 NO
8	0315085008	MANUAL A640 DA
9	0315085009	MANUAL A640 FI
11	0315085011	MANUAL A640 ES
18	0315085018	MANUAL A640 RU
28	0315085028	MANUAL A640 PT

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Gauges (aurora + arista 630-640)

Pos	Item number	Description
1	0311345001	CABLE CPL 30-POL L=500+/-5
2	0230545001	CABLE CPL 10-POL L=500 +/-5
3	0304305001	ADJUSTING PIN L=45
4	0013565000	SPEC. GAUGE
5	0027335000	Pin-tool
6	0079375000	ADJUSTING GAUGE
7	0315635000	EXCENTER ADJ.TOOL
8	0013617000	BUTTON-HOLE ECC. KEY
9	398031133+	Adjusting Tool Sewing Foot
10	398026131+	ADJUSTING T00LS
11	0320517000	SET GAUGE
12	0065437001	CORNER W.WEIGHT
13	398097030+	ADJUSTING KEY
14	0067657100	GAUGE CPL.
15	0013587000	WEIGHT
16	398022030+	0.3 MM FEELER GAUGE
17	398111030+	TRACE GAUGE 0.15 MM
18	0013577000	ADJUSTING TOOL CPL.
19	7327027000	CONICAL GAUGE
20	398024031+	FEED DOG HIGH GAUGE
21	0329485000	Extractor Eeprom
22	0319355000	Plug Tamping Tool
22	0319397000	BOBBIN WINDER DEVICE BERNINA
23	398112030+	Spring-hook
24	0087097200	SETTING WEIGHT-SET
25	0060385000	spring balance 100gr.
26	7341015000	GAUGE THREADER-HEAD
27	0308835000	GAUGE L = 26
28	398083030+	FITTING TOOL
29	0079935000	ADJUSTING KEY
30	0304755100	Screwdriver Torx T10
31	0312165000	SERVICEPANEL OM